

RAIL STRIPES ARE 150 mm IN WIDTH FOR BARRICADES 0.9 m OR GREATER IN LENGTH. FOR BARRICADES LESS THAN 0.9 m IN LENGTH, 100 mm STRIPES MAY BE USED.

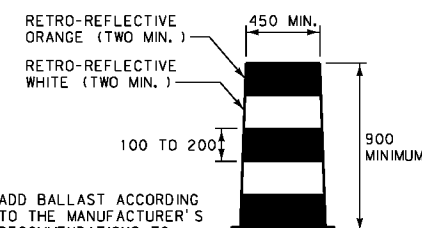
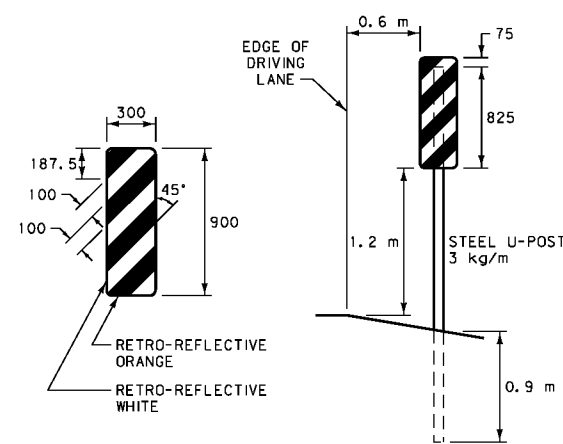
THE PREDOMINANT COLOR FOR OTHER BARRICADE COMPONENTS IS WHITE, BUT UNPAINTED GALVANIZED METAL OR ALUMINUM COMPONENTS MAY BE USED.

WHERE B(III) BARRICADES ARE TO FACE TRAFFIC FROM TWO DIRECTIONS, STRIPING ON BOTH THE FRONT AND REAR SIDES IS REQUIRED.

MATERIALS ACCEPTABLE FOR BARRICADE FRAMEWORK INCLUDE WOOD, LIGHTWEIGHT YIELDING METAL AND LIGHTWEIGHT YIELDING PLASTIC. WOOD USED IN FRAMEWORK FOR BARRICADES MAY NOT EXCEED 50 x 100 IN SIZE. USE STANDARD GRADE (NO. 2) OR BETTER S4S LUMBER.

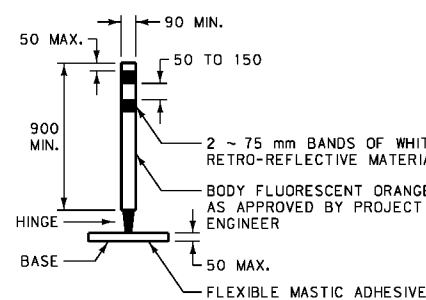
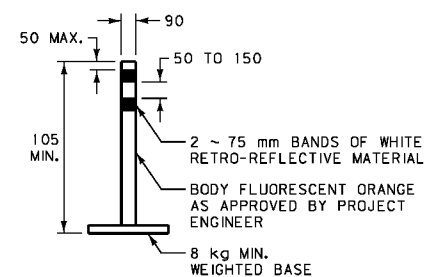
USE SANDBAGS OF SUFFICIENT WEIGHT TO HOLD THE BARRICADES IN PLACE. WATERPROOF SANDBAGS DURING PERIODS OF FREEZING WEATHER.

PORTABLE BARRICADES



ADD BALLAST ACCORDING TO THE MANUFACTURER'S RECOMMENDATIONS TO HOLD THE DRUM IN PLACE.

DRUMS HAVE CLOSED TOPS.



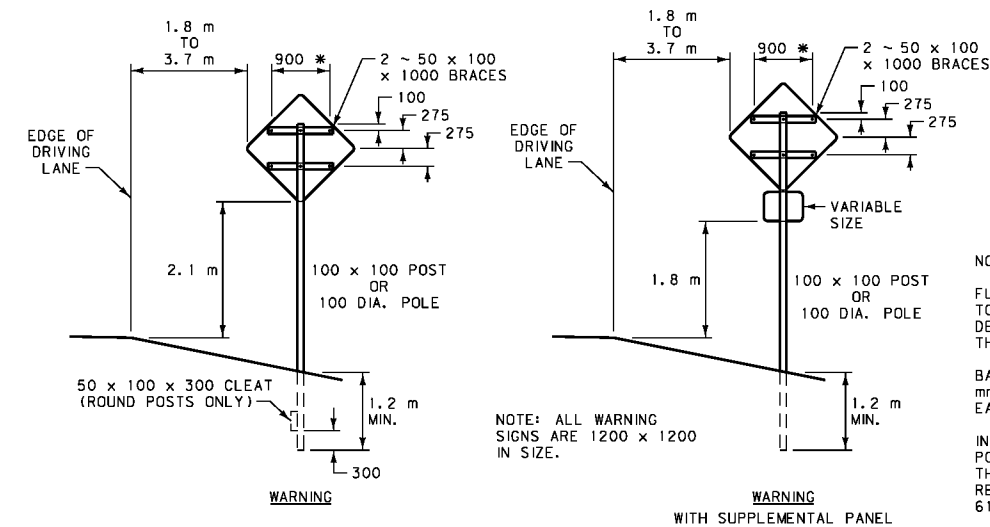
NOTES:

BARRICADES OR VERTICAL PANELS DESIGNATED "R" ARE PLACED TO THE RIGHT SIDE OF APPROACHING TRAFFIC. THOSE DESIGNATED "L" ARE PLACED TO THE LEFT SIDE.

SEE THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) PART VI FOR ADDITIONAL INFORMATION.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-00
SECTION 618	
BARRICADES AND CHANNELIZING DEVICES	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	



NOTES:

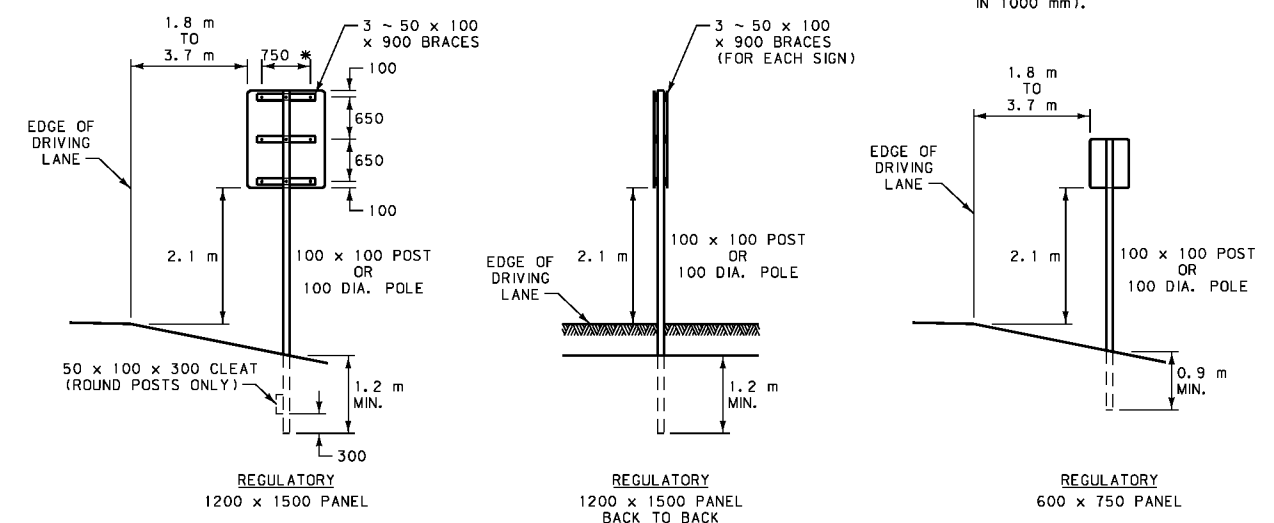
FURNISH POST OR POLE LENGTHS TO ACCOMMODATE THE FOUNDATION DEPTH, THE MOUNTING HEIGHT AND THE MOUNTINGS.

BACKFILL FOUNDATION HOLES IN 205 mm LIFTS, THOROUGHLY TAMPING EACH LIFT.

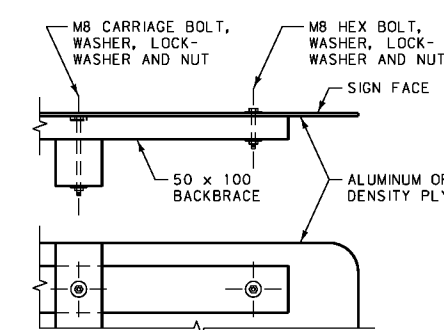
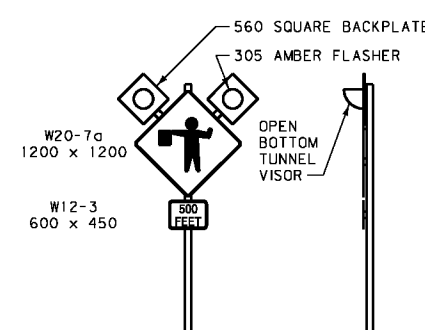
IN HIGH WIND AREAS INSTALL LARGER POSTS OR POLES COMPLYING WITH THE FOUNDATION AND BREAKAWAY REQUIREMENTS OF DTL. DWG. NO. 619-20.

* DIMENSIONS ARE FROM $\frac{1}{2}$ BOLT TO $\frac{1}{2}$ BOLT.

VERTICAL ALIGNMENT OF SIGNS IS TO BE WITHIN 5° OF PLUMB (85 mm IN 1000 mm).

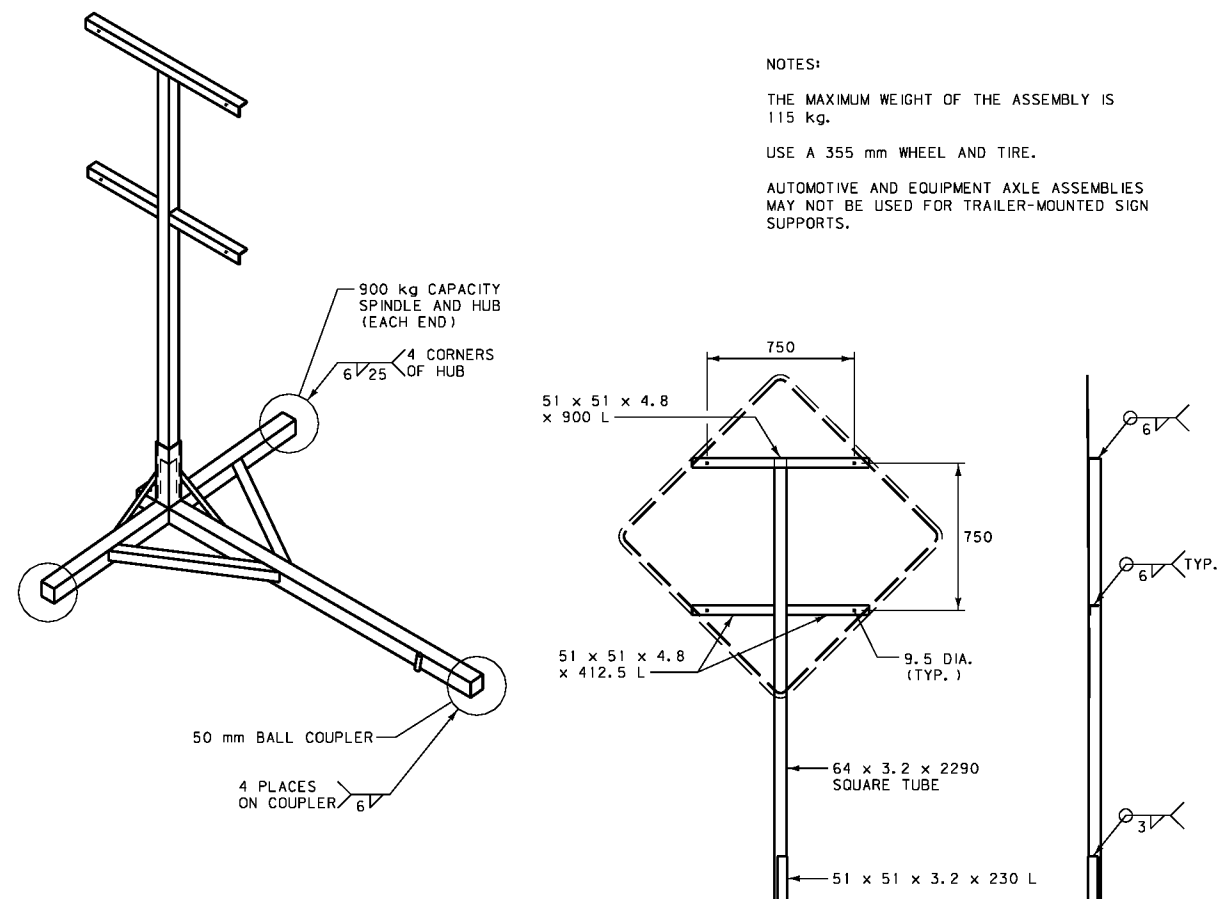


TYPICAL SIGN MOUNTINGS (FOR CONSTRUCTION SIGNING ONLY)



ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-01
SECTION 618	
CONSTRUCTION SIGN DETAILS	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	



NOTES:

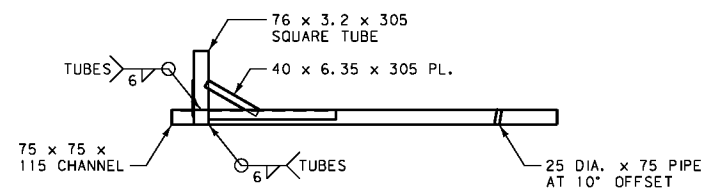
THE MAXIMUM WEIGHT OF THE ASSEMBLY IS 115 kg.

USE A 355 mm WHEEL AND TIRE.

AUTOMOTIVE AND EQUIPMENT AXLE ASSEMBLIES MAY NOT BE USED FOR TRAILER-MOUNTED SIGN SUPPORTS.

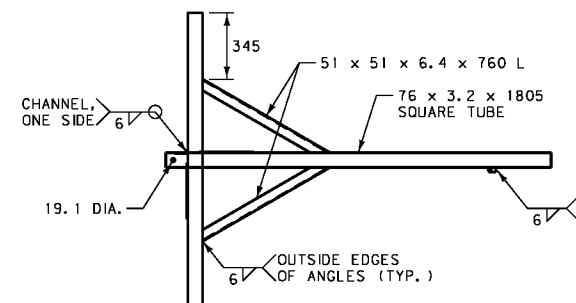
FRONT RIGHT

SIGN SUPPORT



FRONT

RIGHT



TOP

TRAILER

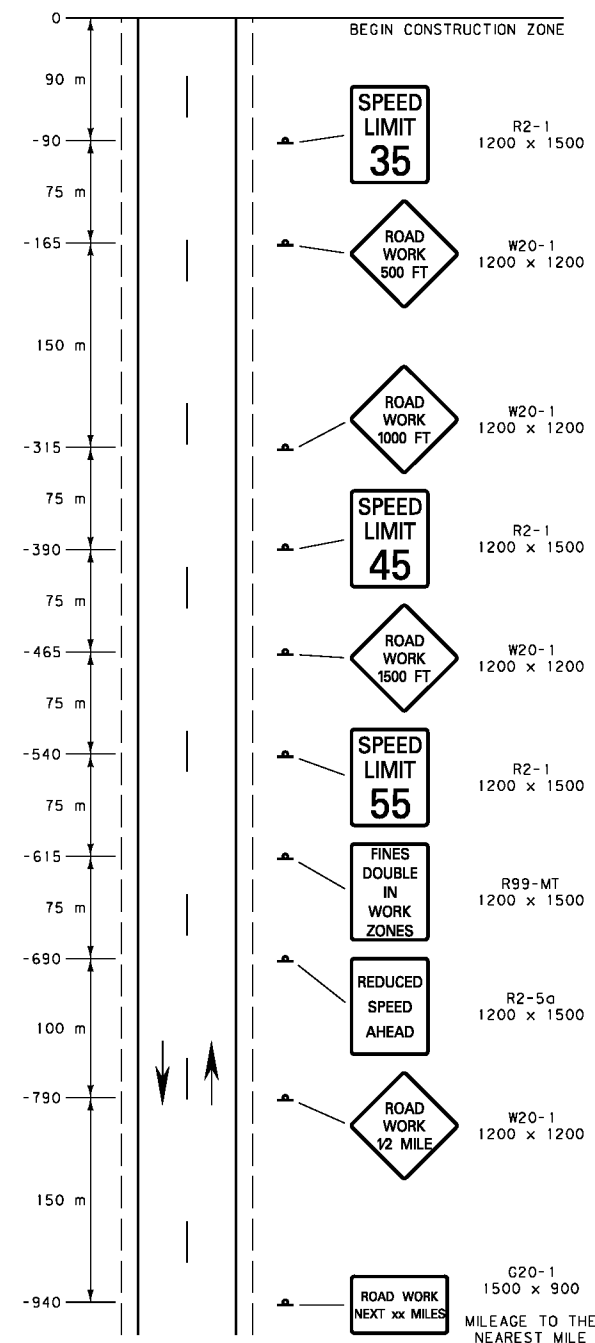
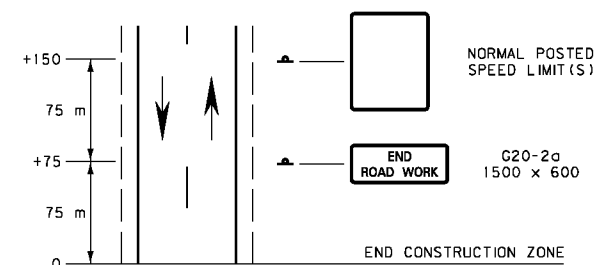
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING
REFERENCE DWG. NO.
STANDARD SPEC. 618-02
SECTION 618, 715

PORTABLE SIGN
SUPPORT ASSEMBLY

EFFECTIVE: AUGUST 1999

MONTANA DEPARTMENT OF TRANSPORTATION
CADD



NOTES:

THIS SIGN LAYOUT IS INTENDED TO BE A PERMANENT INSTALLATION FOR THE DURATION OF THE PROJECT, AS APPROVED BY THE ENGINEER. OMIT OR COVER SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED.

INCLUDE REGULATORY SIGNING ONLY IF THE CONSTRUCTION ZONE CONTAINS A WORK ZONE OR HAS ROADWAY CONDITIONS THAT WARRANT SPEED RESTRICTIONS. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

OMIT THE G20-1 SIGN ON PROJECTS LESS THAN 3.2 KILOMETERS IN LENGTH.

SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.

THE CONSTRUCTION ZONE REFERS TO THE GENERAL AREA THAT REQUIRES TEMPORARY WORK ZONE TRAFFIC CONTROL.

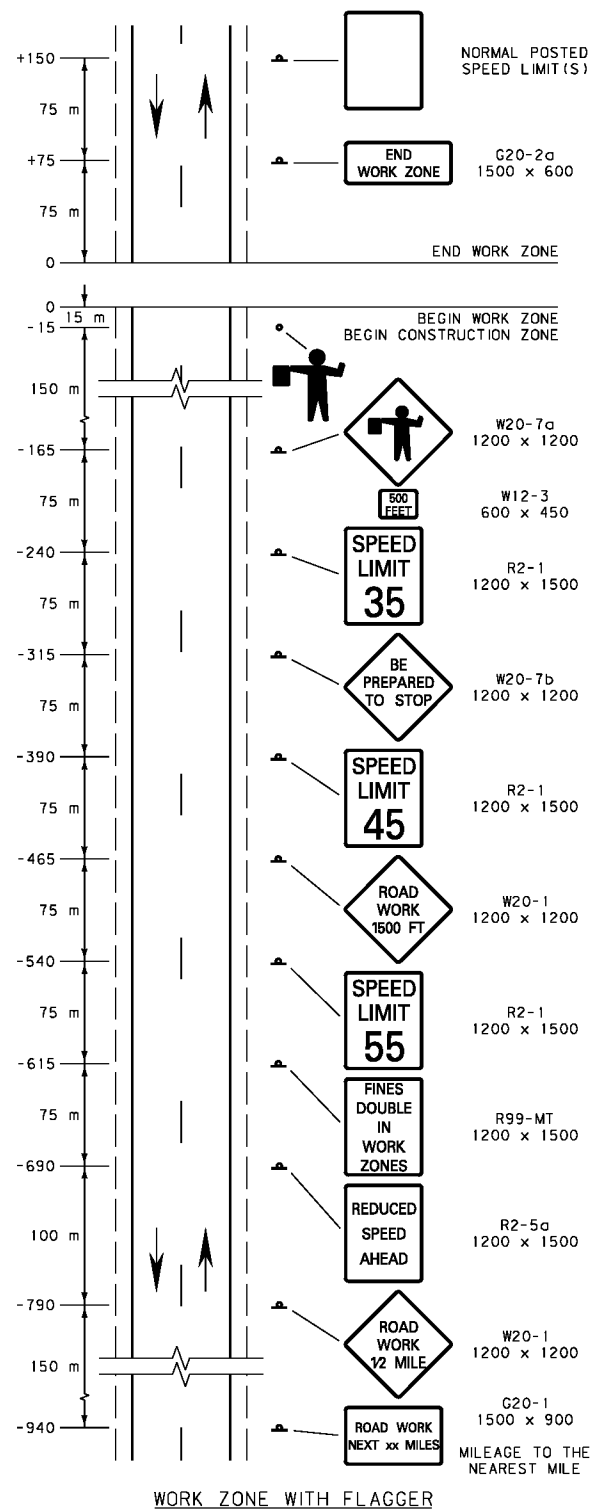
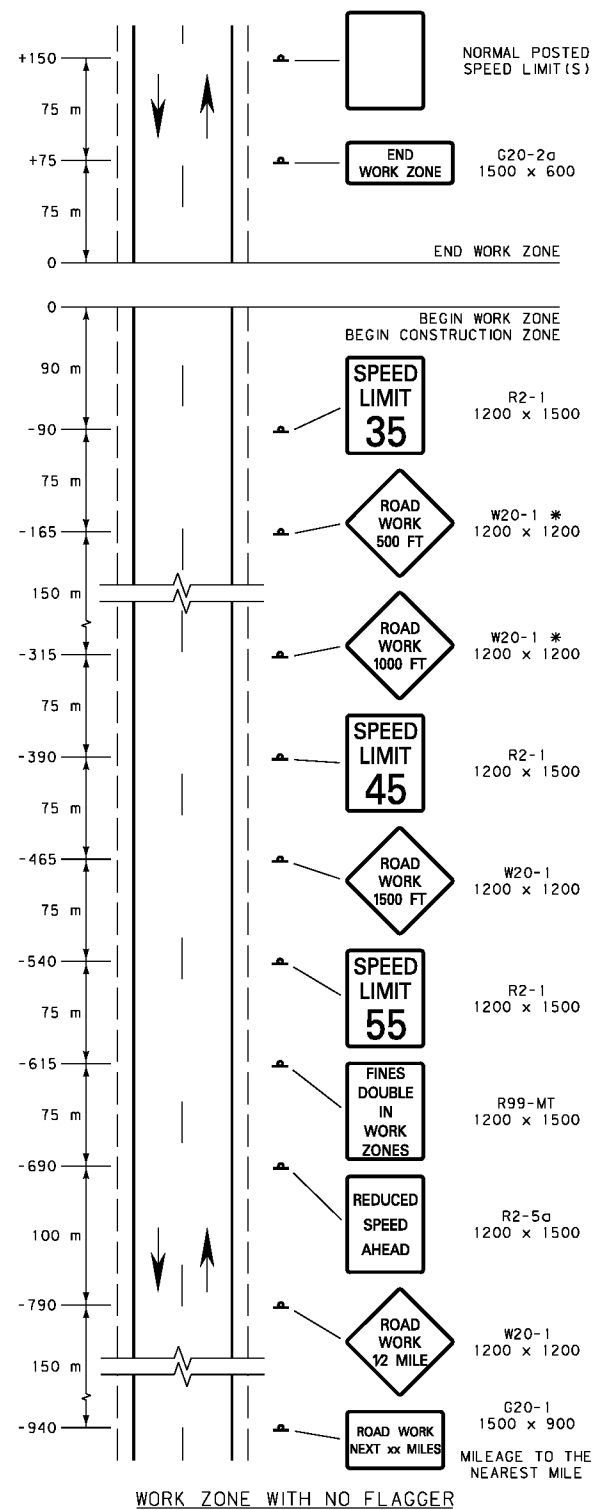
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING
REFERENCE DWG. NO.
STANDARD SPEC. 618-04
SECTION 618

TWO-LANE
PROJECT
CONSTRUCTION ZONE

EFFECTIVE: AUGUST 1999

MONTANA DEPARTMENT OF TRANSPORTATION
CADD



NOTES:

THESE SIGN LAYOUTS WORK IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL. DWG. NO. 618-04. COVER OR OMIT SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED.

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

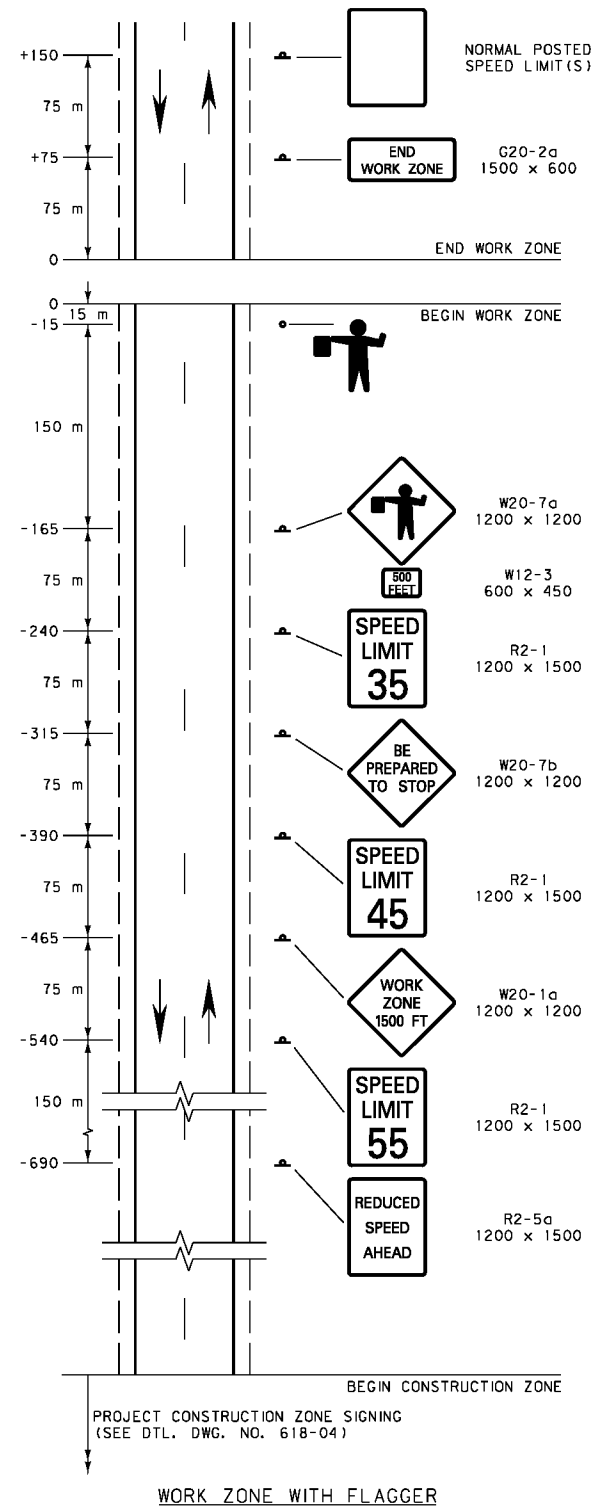
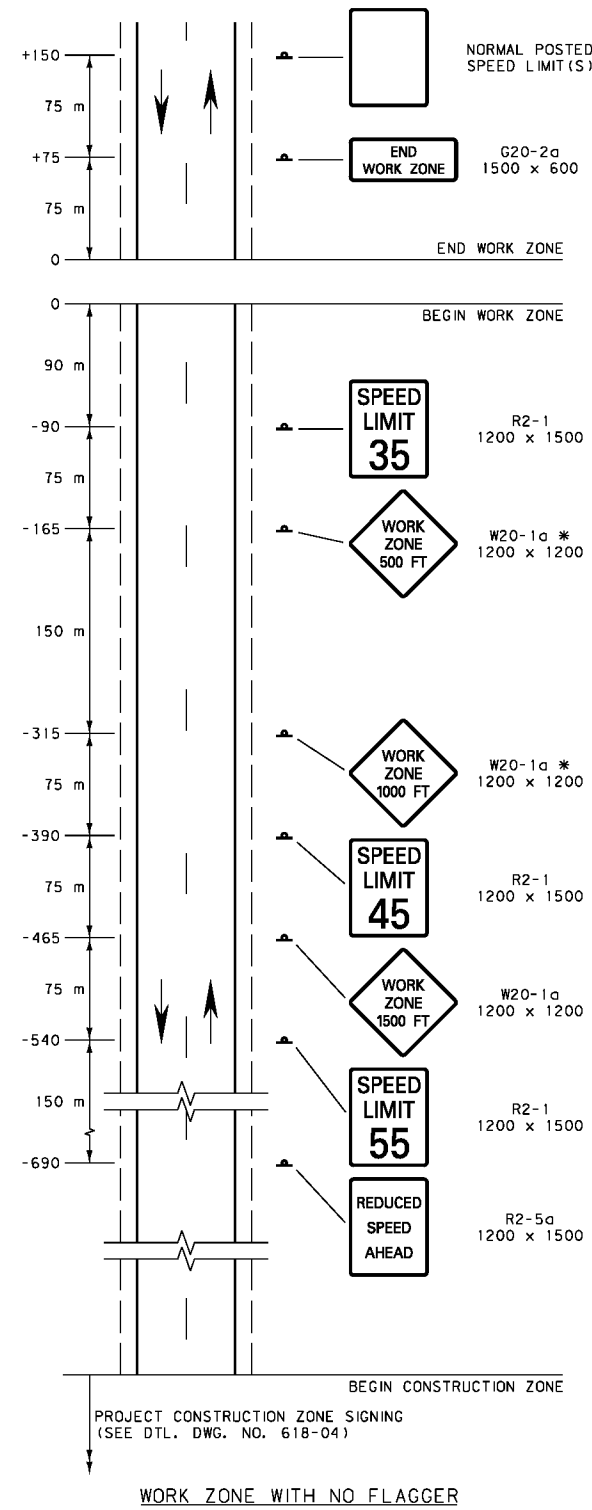
SEE DTL. DWG. NO. 618-08 "TWO-LANE WORK ZONES WITHIN PROJECT LIMITS" FOR SIGNING THE OPPOSING TRAFFIC DIRECTION.

THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION ZONE WHERE WORK IS ACTUALLY TAKING PLACE.

* USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-06
SECTION 618	
TWO-LANE WORK ZONES AT PROJECT LIMIT	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION CADD	



NOTES:

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

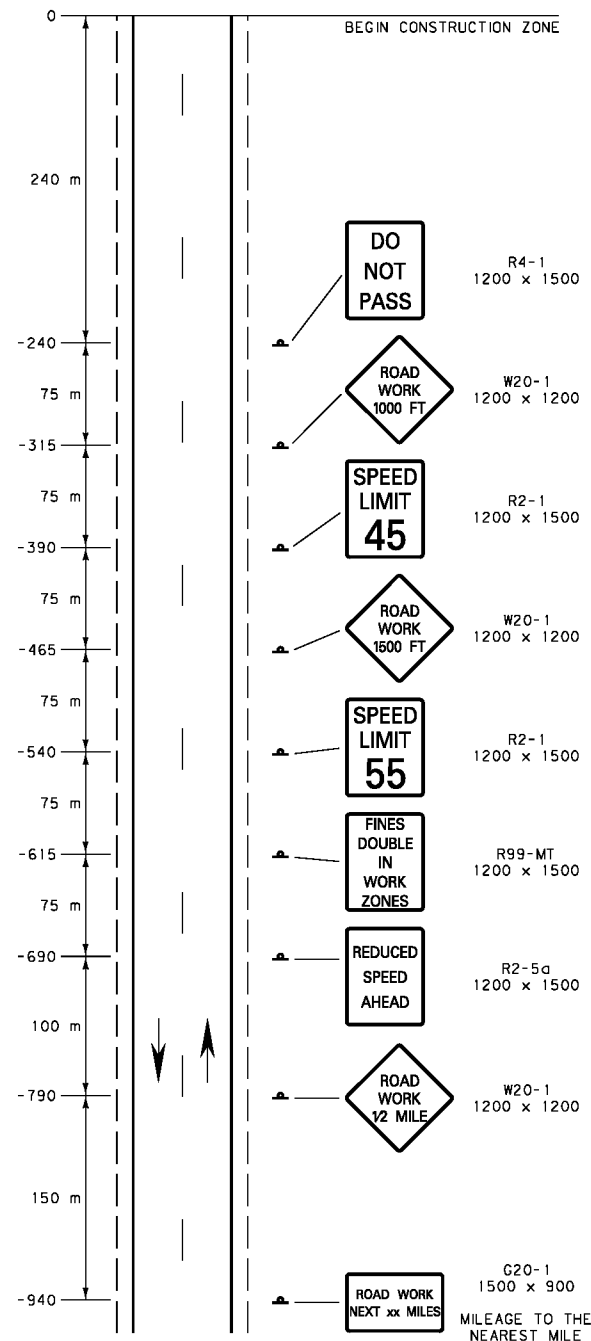
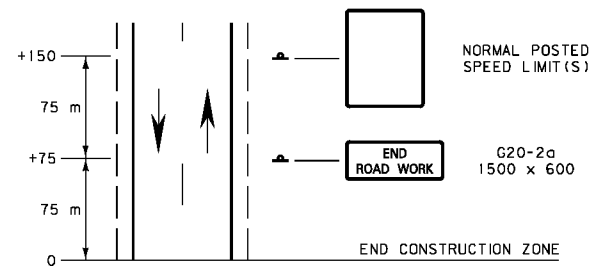
SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION. DO NOT LOCATE THESE SIGN LAYOUTS WITHIN 3.2 KILOMETERS OF ANOTHER LAYOUT.

THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION ZONE WHERE WORK IS ACTUALLY TAKING PLACE.

* USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-08
SECTION 618	
TWO-LANE WORK ZONES WITHIN PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION CADD	



NOTES:

THIS SIGN LAYOUT WORKS IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL, DWG. NO. 618-04. COVER OR OMIT SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED.

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE CONSTRUCTION ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

OMIT THE G20-1 SIGN ON PROJECTS LESS THAN 3.2 KILOMETERS IN LENGTH.

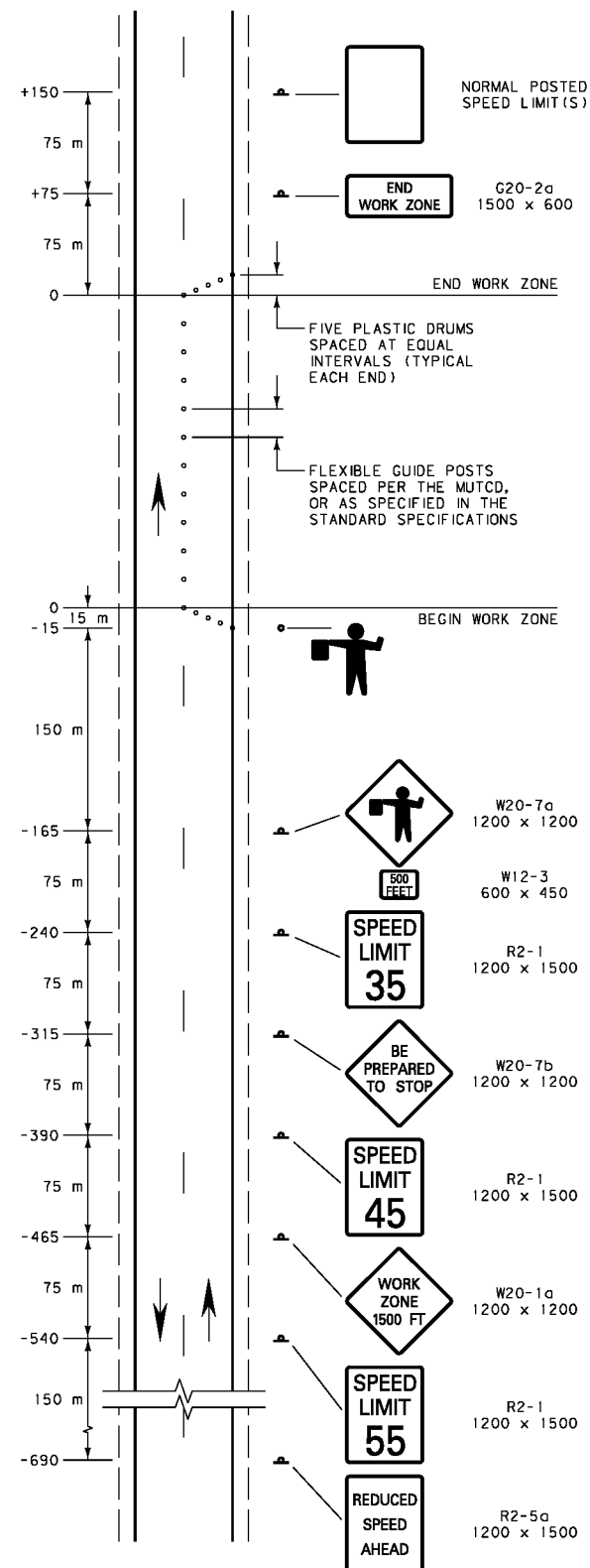
SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.

THE CONSTRUCTION ZONE REFERS TO THE GENERAL AREA THAT REQUIRES TEMPORARY WORK ZONE TRAFFIC CONTROL.

FOR SEAL COAT WORK ZONE ACTIVITIES, USE THE FLAGGER APPLICATIONS OF THE WORK ZONE LAYOUTS FROM DTL, DWG. NO. 618-06 (AT PROJECT LIMIT) AND 618-08 (WITHIN PROJECT LIMITS).

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-10
SECTION 618	
TWO-LANE SEAL COAT PROJECT CONSTRUCTION ZONE	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION MONTANA CADD	



NOTES:

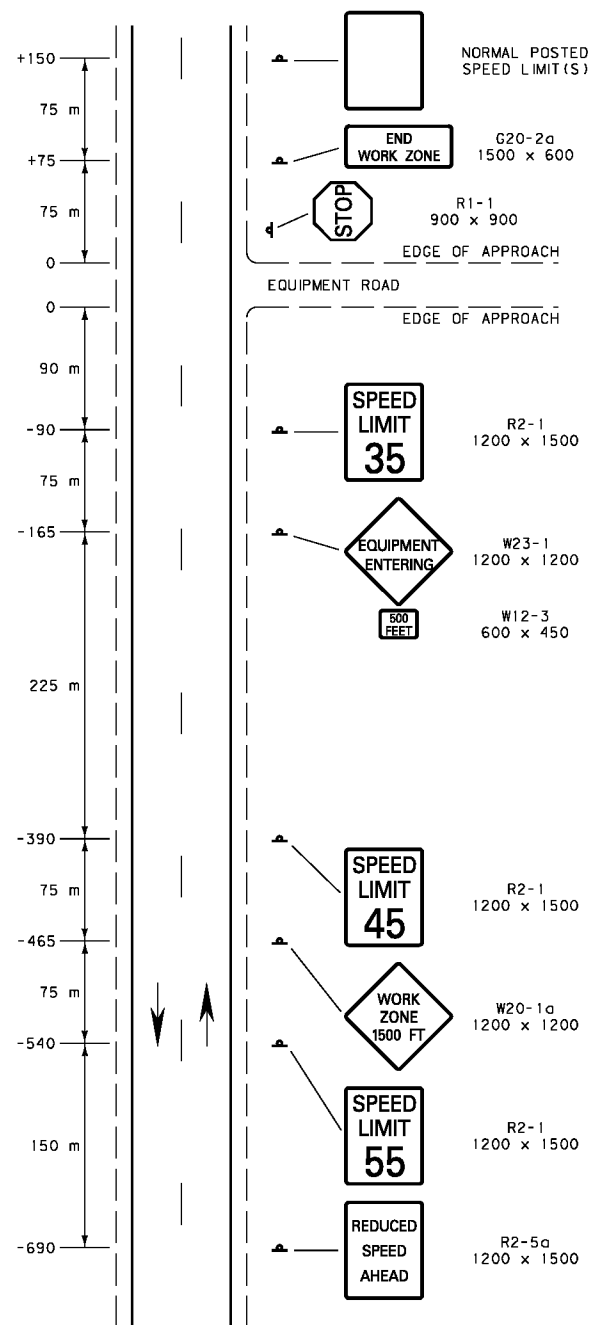
MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.

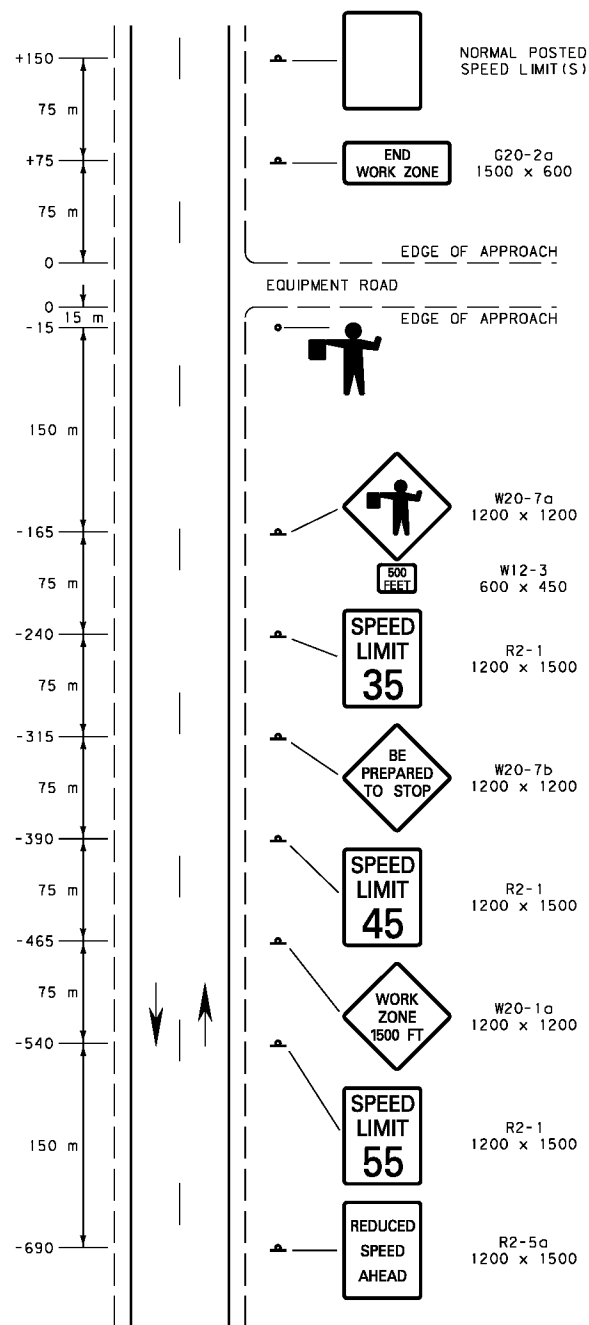
THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION ZONE WHERE WORK IS ACTUALLY TAKING PLACE.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-12
SECTION 618	
TWO-LANE LANE CLOSURE	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION MONTANA CADD	



EQUIPMENT ENTRANCE WITH NO FLAGGER





EQUIPMENT ENTRANCE WITH FLAGGER

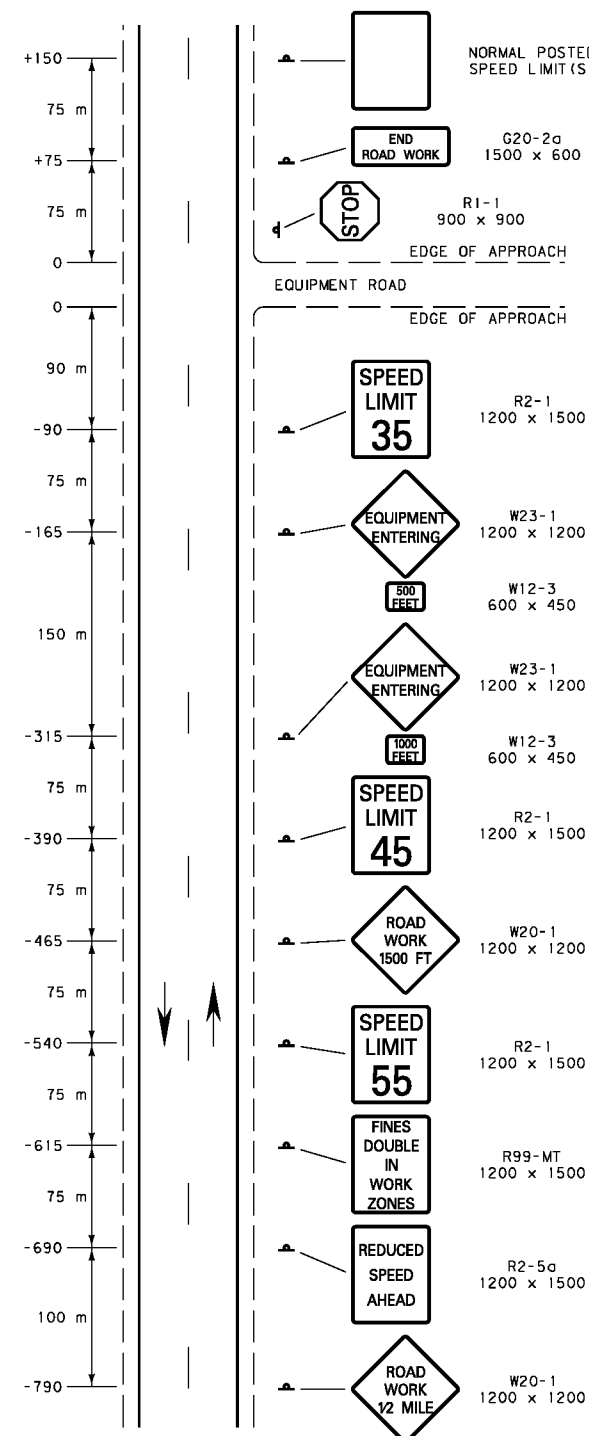
NOTES:

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

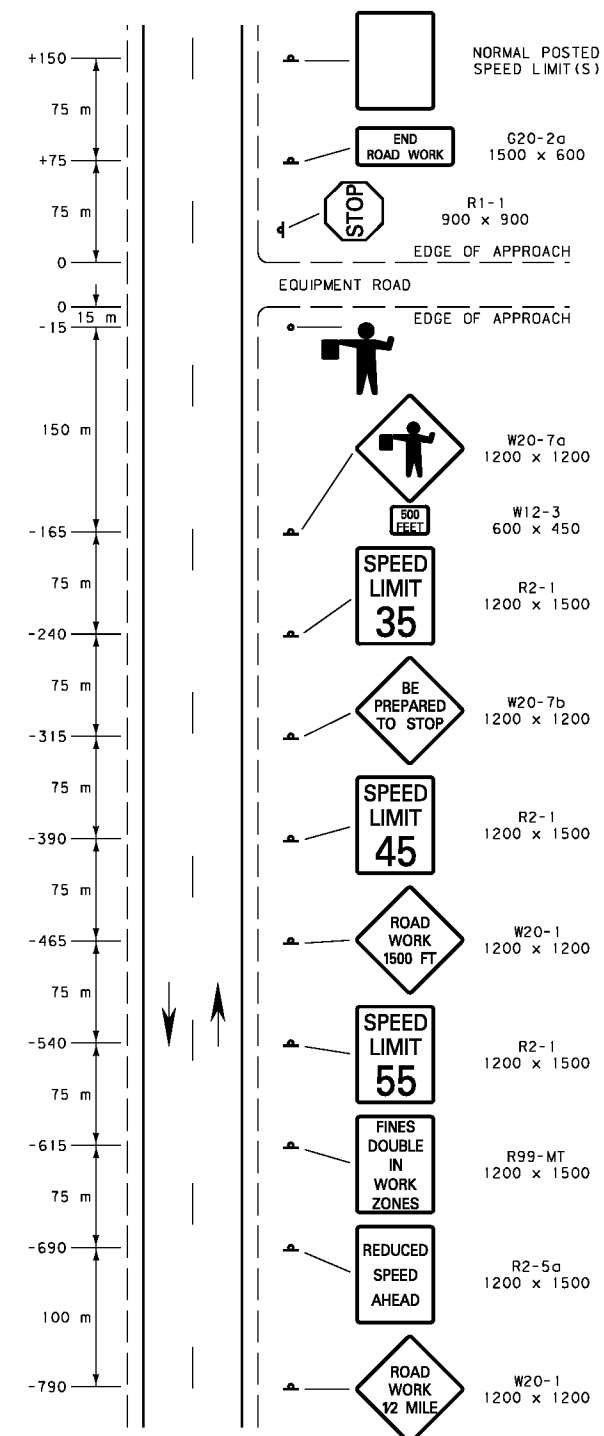
SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION, AS NEEDED.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-14
SECTION 618	
TWO-LANE EQUIPMENT ENTRANCES WITHIN PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
 MONTANA DEPARTMENT OF TRANSPORTATION  MONTANA CADD	



EQUIPMENT ENTRANCE WITH NO FLAGGER





EQUIPMENT ENTRANCE WITH FLAGGER

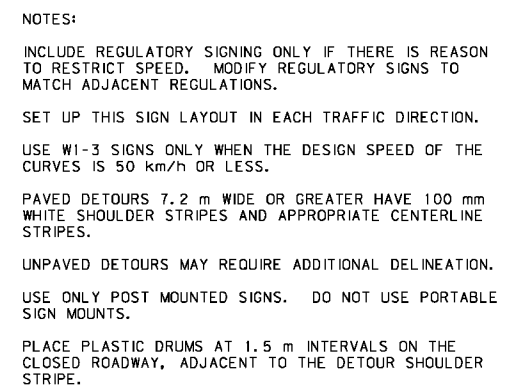
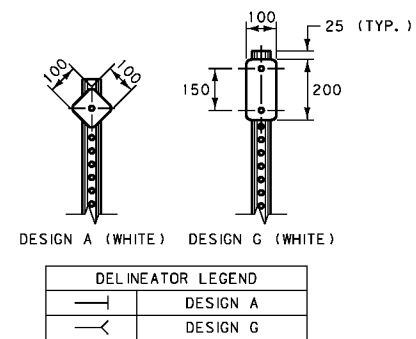
NOTES:

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.



SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION, AS NEEDED.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

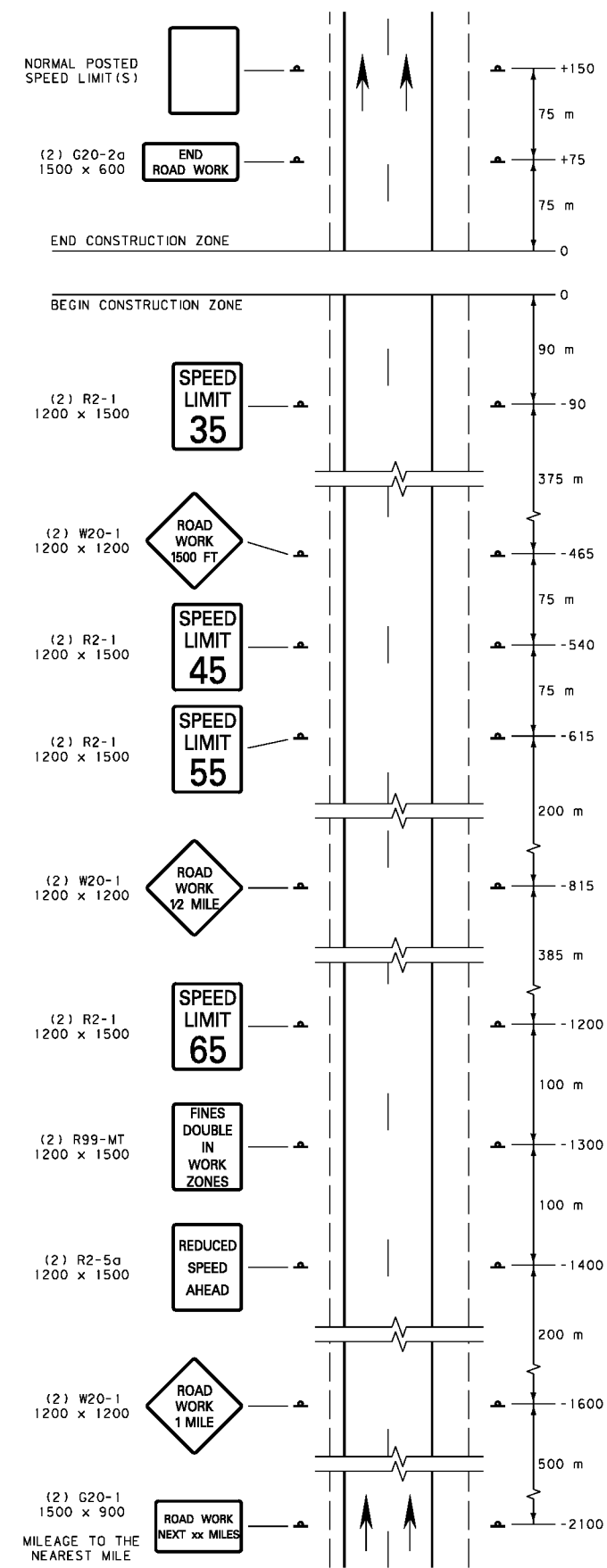
DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-16
SECTION 618	
TWO-LANE EQUIPMENT ENTRANCES OUTSIDE PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
 MONTANA DEPARTMENT OF TRANSPORTATION  MONTANA CADD	



ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

<p align="center">DETAILED DRAWING</p>	
<p>REFERENCE STANDARD SPEC. SECTION 618</p>	<p>DWG. NO. 618-18</p>
<p align="center">TWO-LANE DETOUR</p>	
<p>EFFECTIVE: AUGUST 1999</p>	
	<p align="center">MONTANA DEPARTMENT OF TRANSPORTATION</p>
	

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NOTES:

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INCLUDE REGULATORY SIGNING ONLY IF THE CONSTRUCTION ZONE CONTAINS A WORK ZONE OR HAS ROADWAY CONDITIONS THAT WARRANT SPEED RESTRICTIONS. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

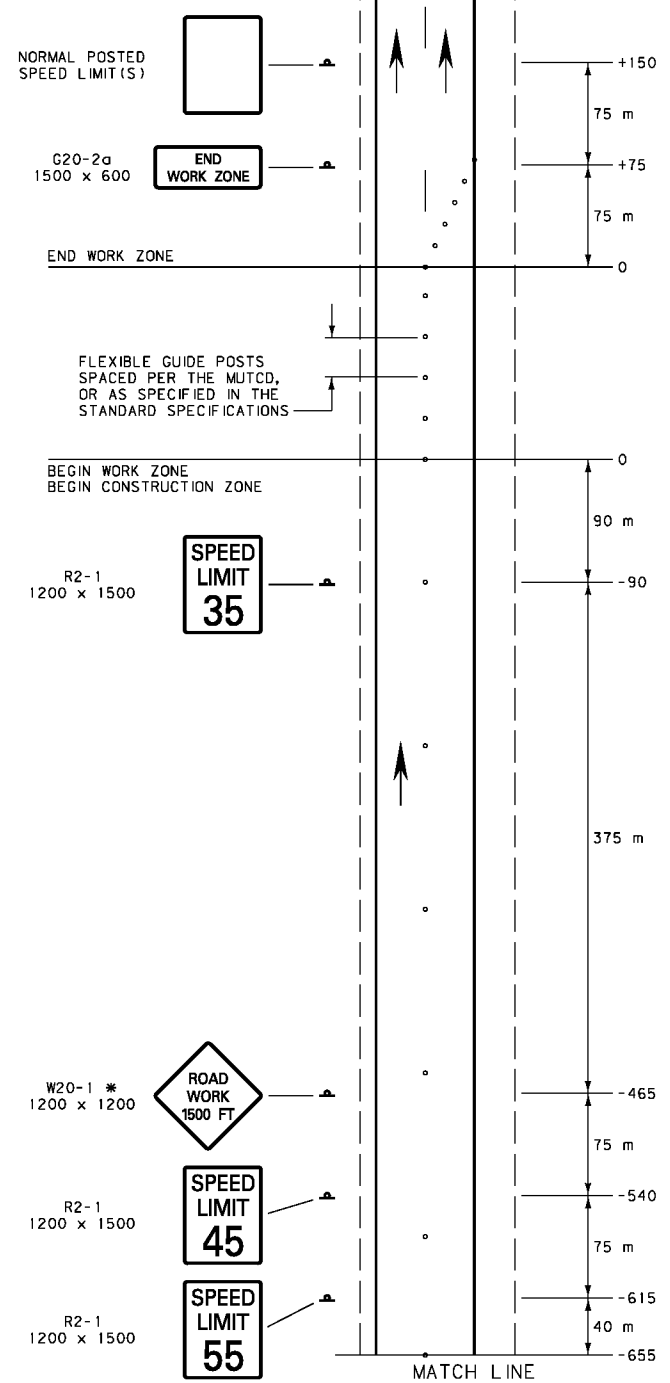
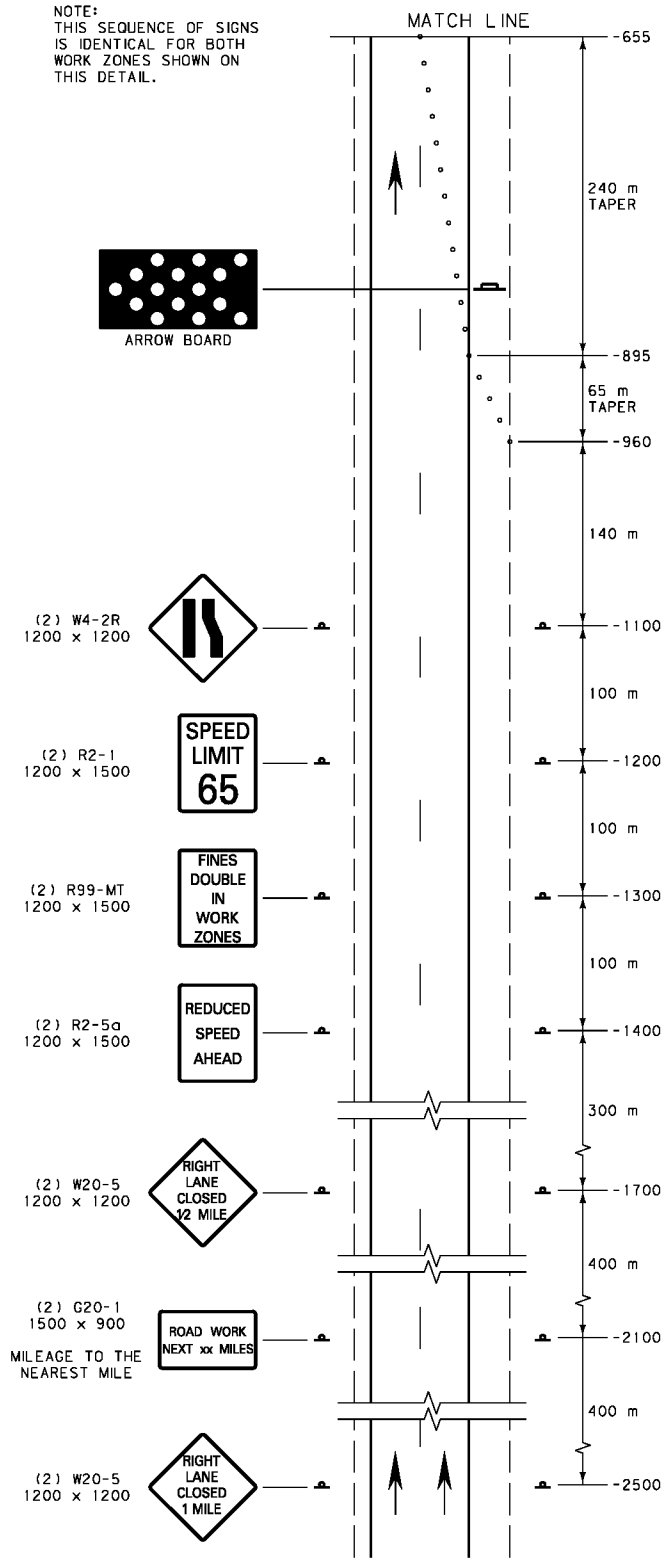
OMIT THE G20-1 SIGN ON PROJECTS LESS THAN 3.2 KILOMETERS IN LENGTH.

SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.

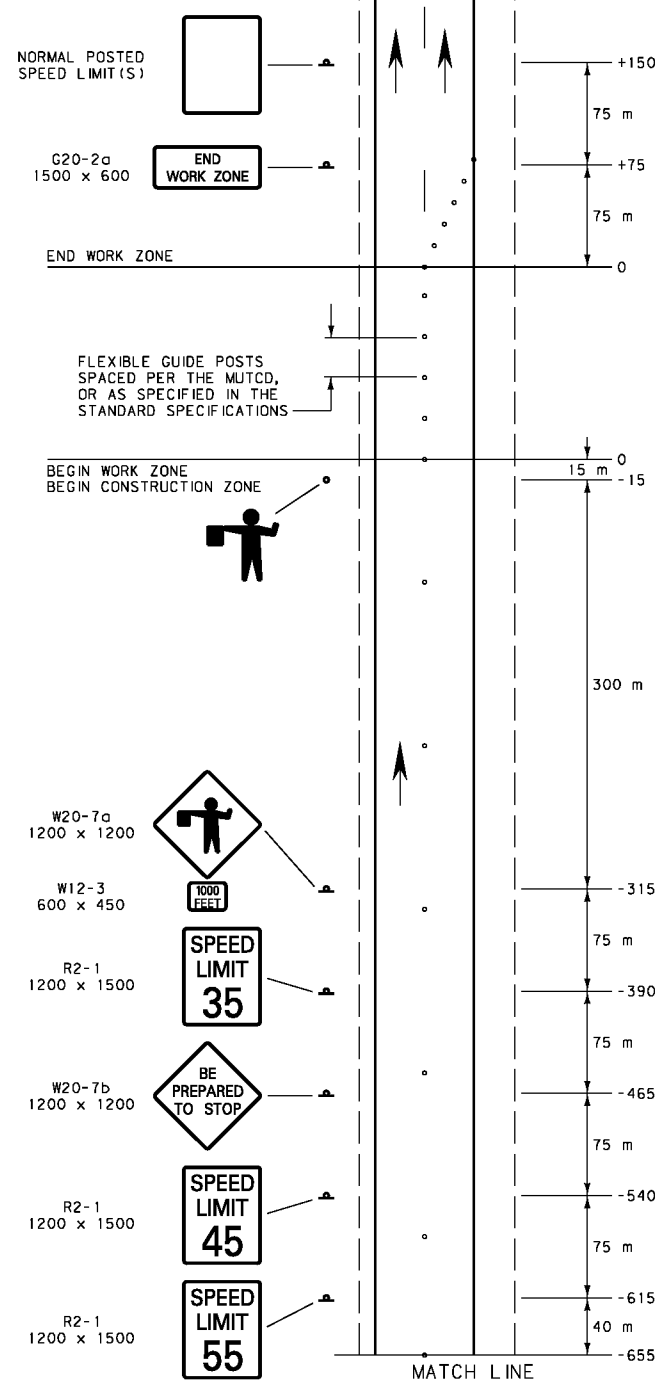
THE CONSTRUCTION ZONE REFERS TO THE GENERAL AREA THAT REQUIRES TEMPORARY WORK ZONE TRAFFIC CONTROL.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-20
SECTION 618	
FOUR-LANE PROJECT CONSTRUCTION ZONE	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION CADD	



WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

NOTES:

THESE SIGN LAYOUTS WORK IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL, DWG. NO. 618-20. COVER OR OMIT SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED.

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION ZONE WHERE WORK IS ACTUALLY TAKING PLACE.

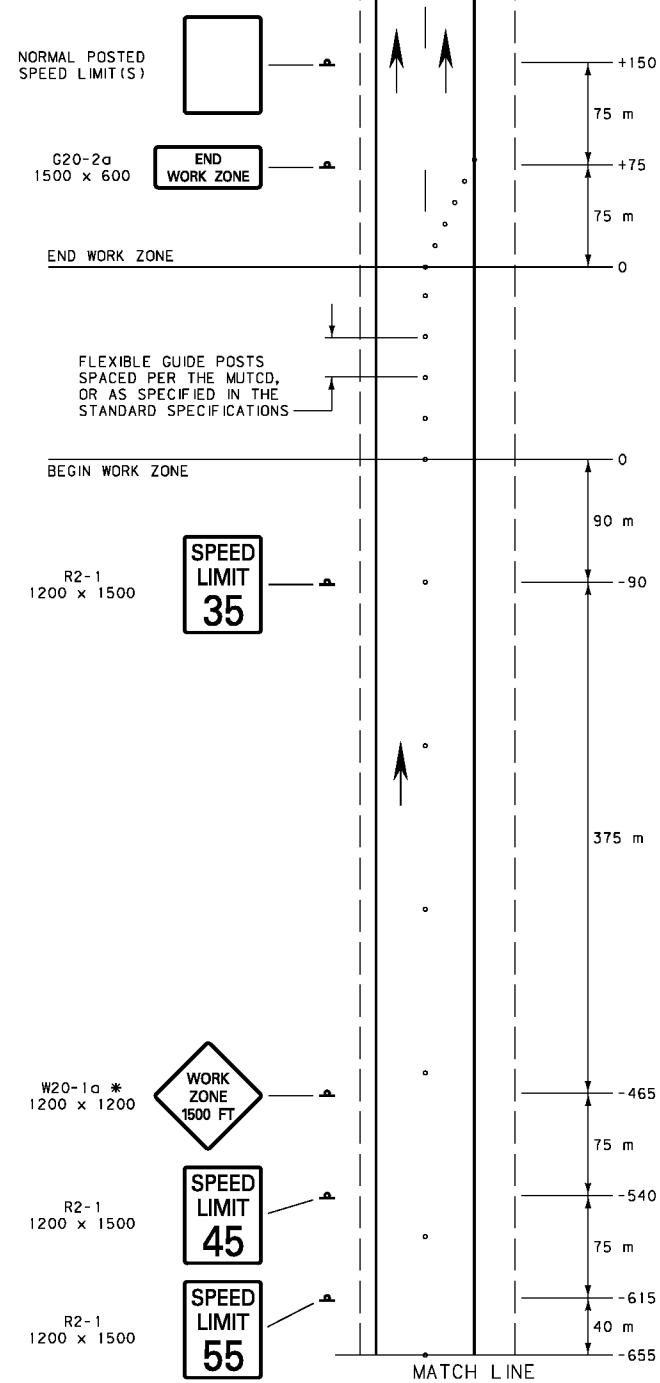
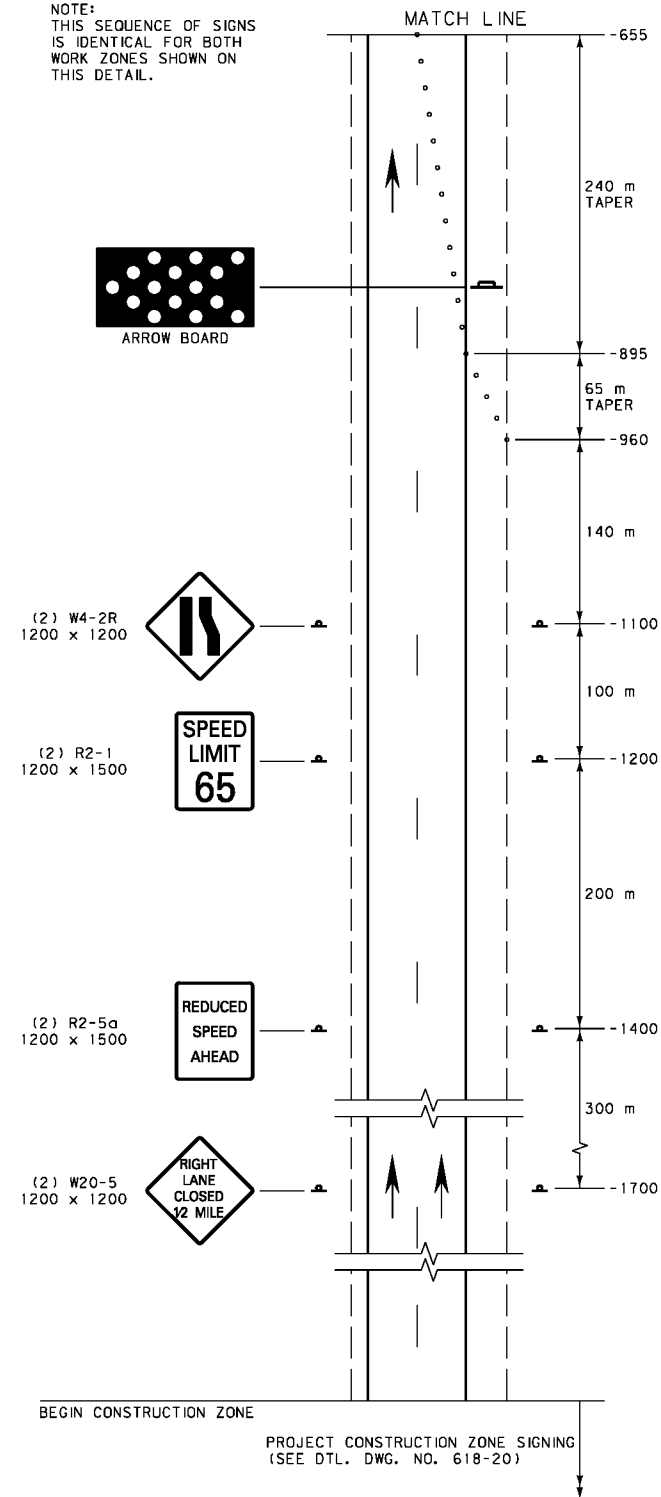
* USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."

USE PLASTIC DRUMS FOR CHANNELIZATION IN ALL TRANSITION SECTIONS.

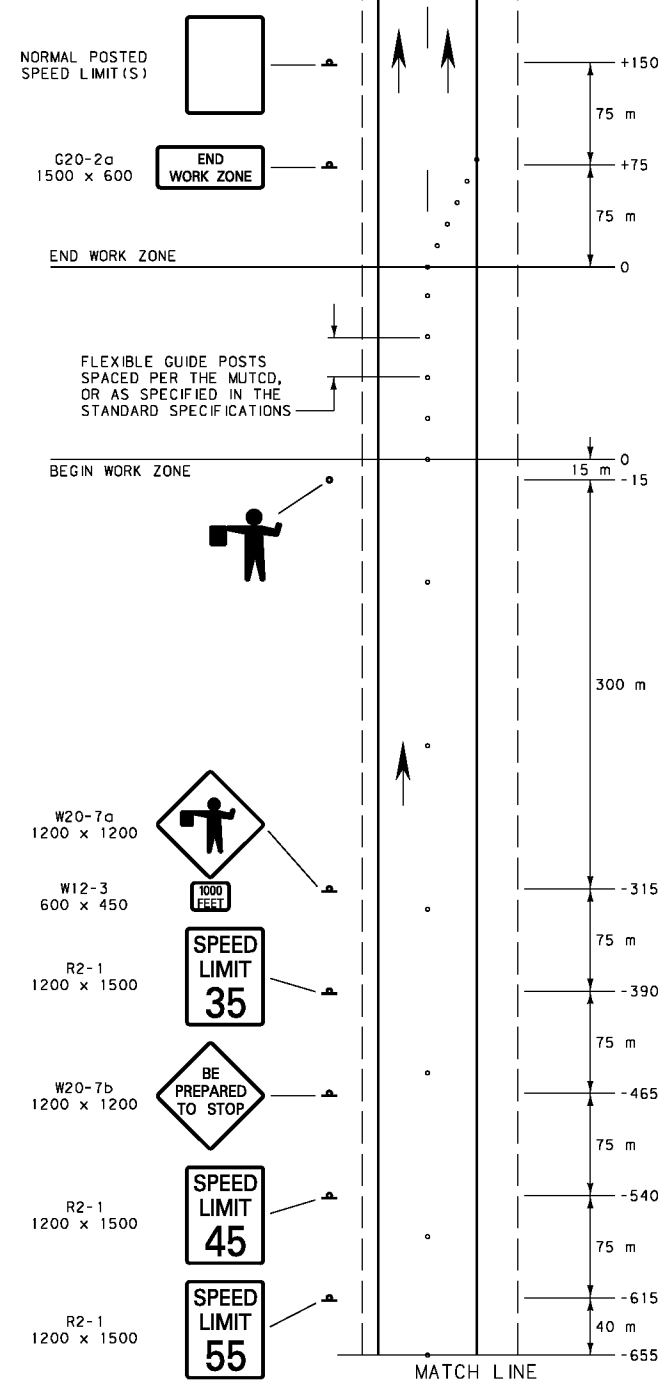
ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-22
SECTION 618	
FOUR-LANE WORK ZONES AT PROJECT LIMIT	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	
MONTANA CADD	

NOTE:
THIS SEQUENCE OF SIGNS
IS IDENTICAL FOR BOTH
WORK ZONES SHOWN ON
THIS DETAIL.



WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

NOTES:

INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.

THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION ZONE WHERE WORK IS ACTUALLY TAKING PLACE.

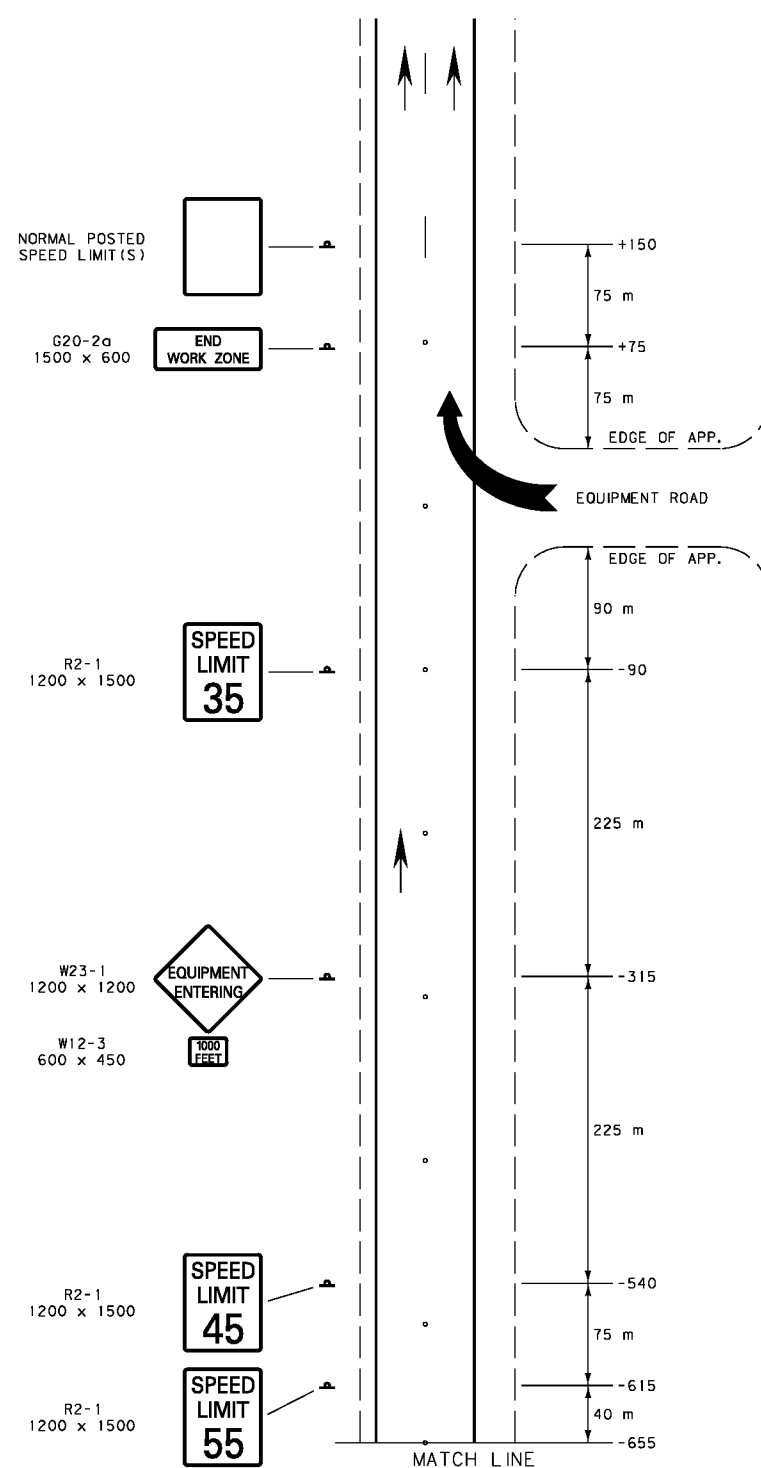
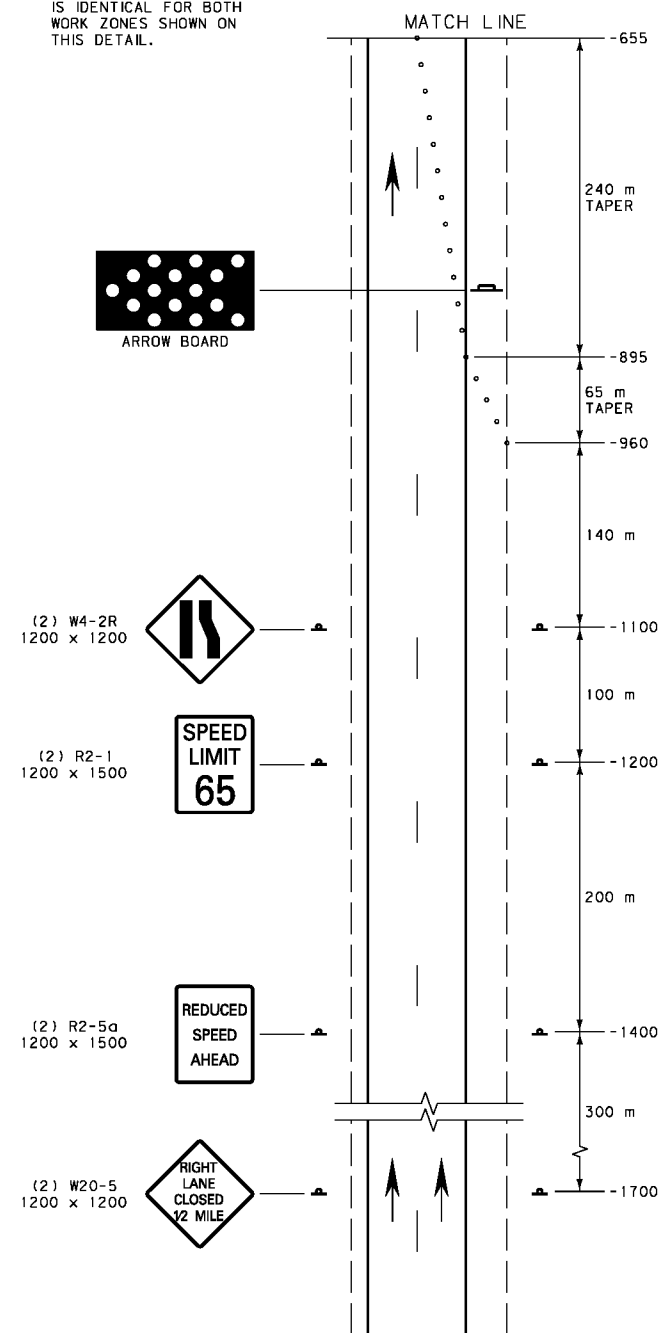
* USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."

USE PLASTIC DRUMS FOR CHANNELIZATION IN ALL TRANSITION SECTIONS.

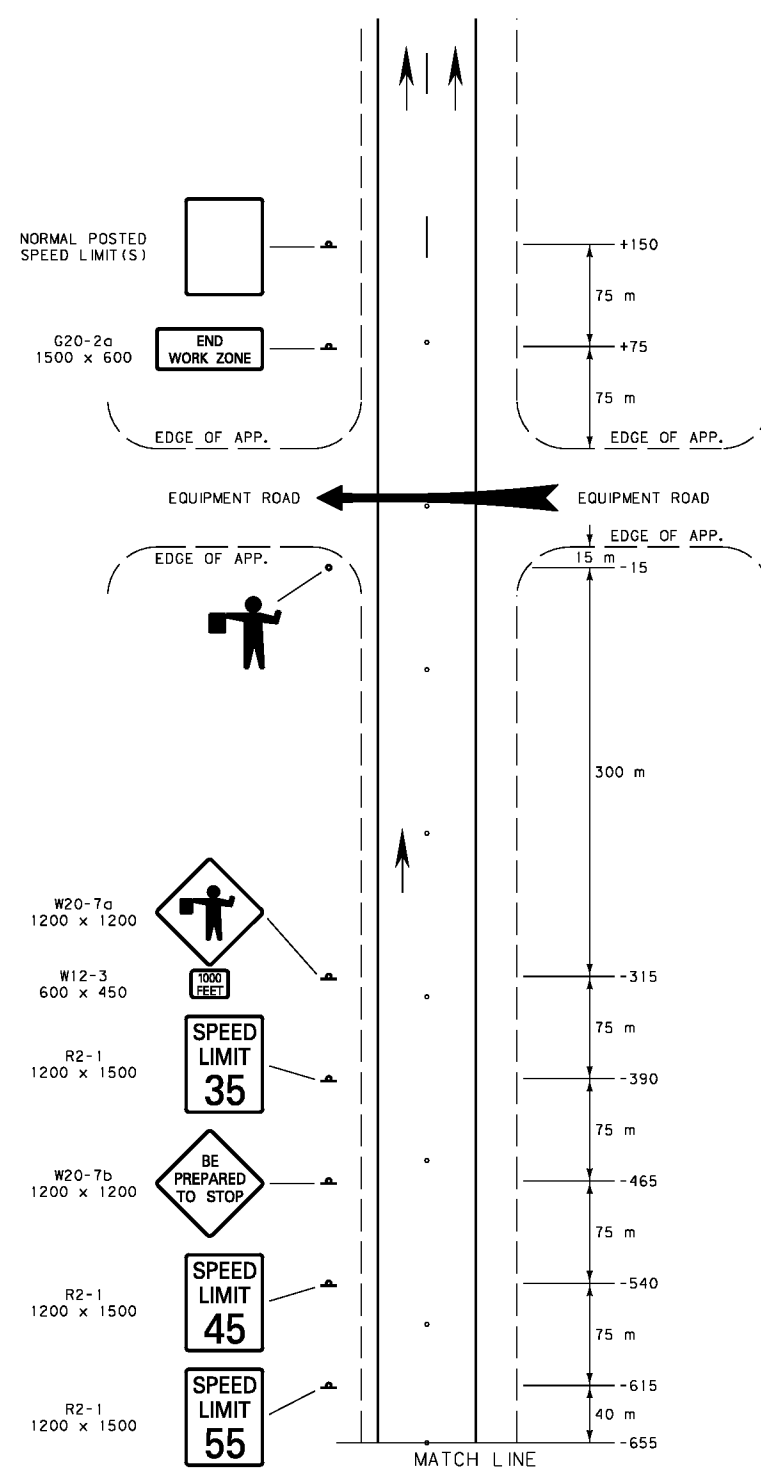
ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-24
SECTION 618	
FOUR-LANE WORK ZONES WITHIN PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	
MONTANA CADD	

NOTE:
THIS SEQUENCE OF SIGNS
IS IDENTICAL FOR BOTH
WORK ZONES SHOWN ON
THIS DETAIL.



WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

NOTES:

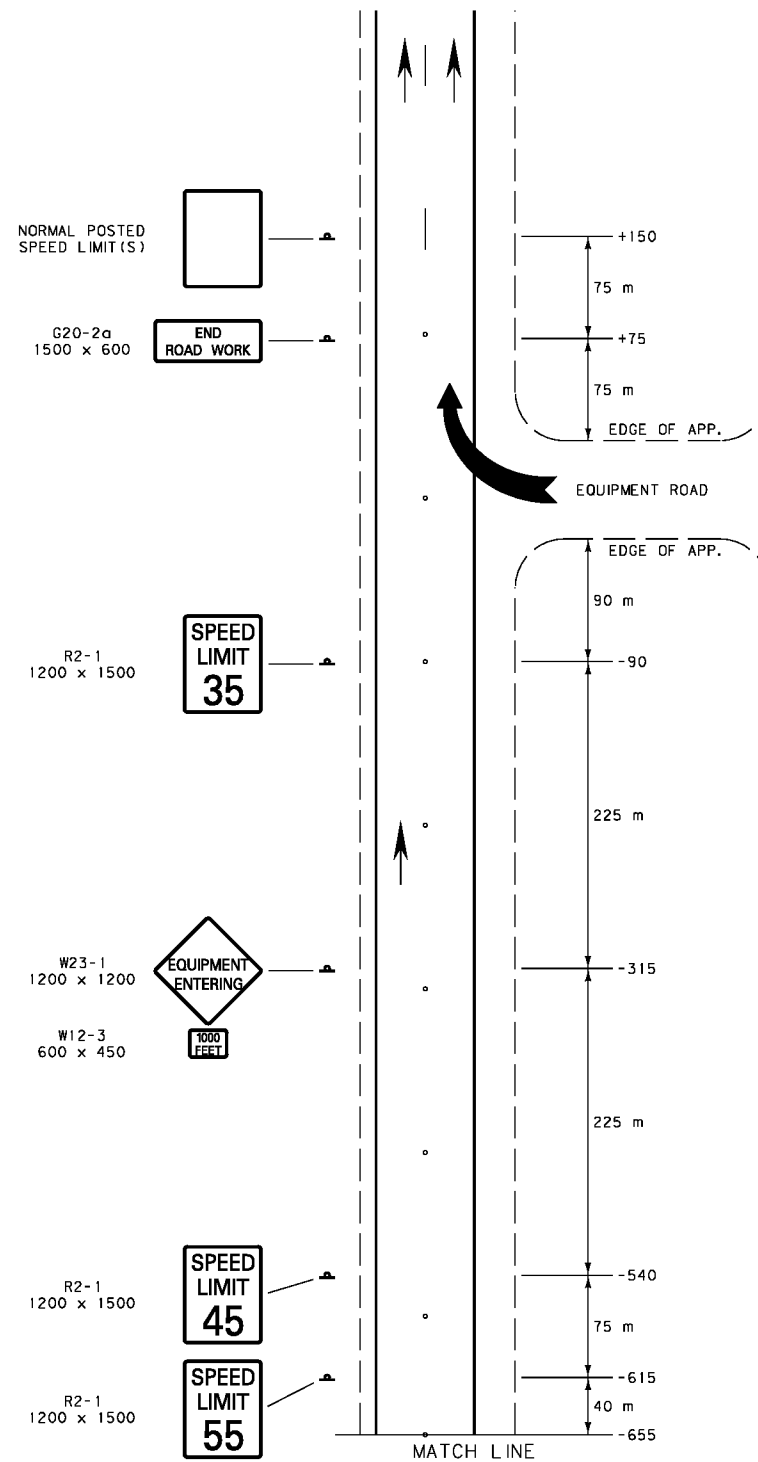
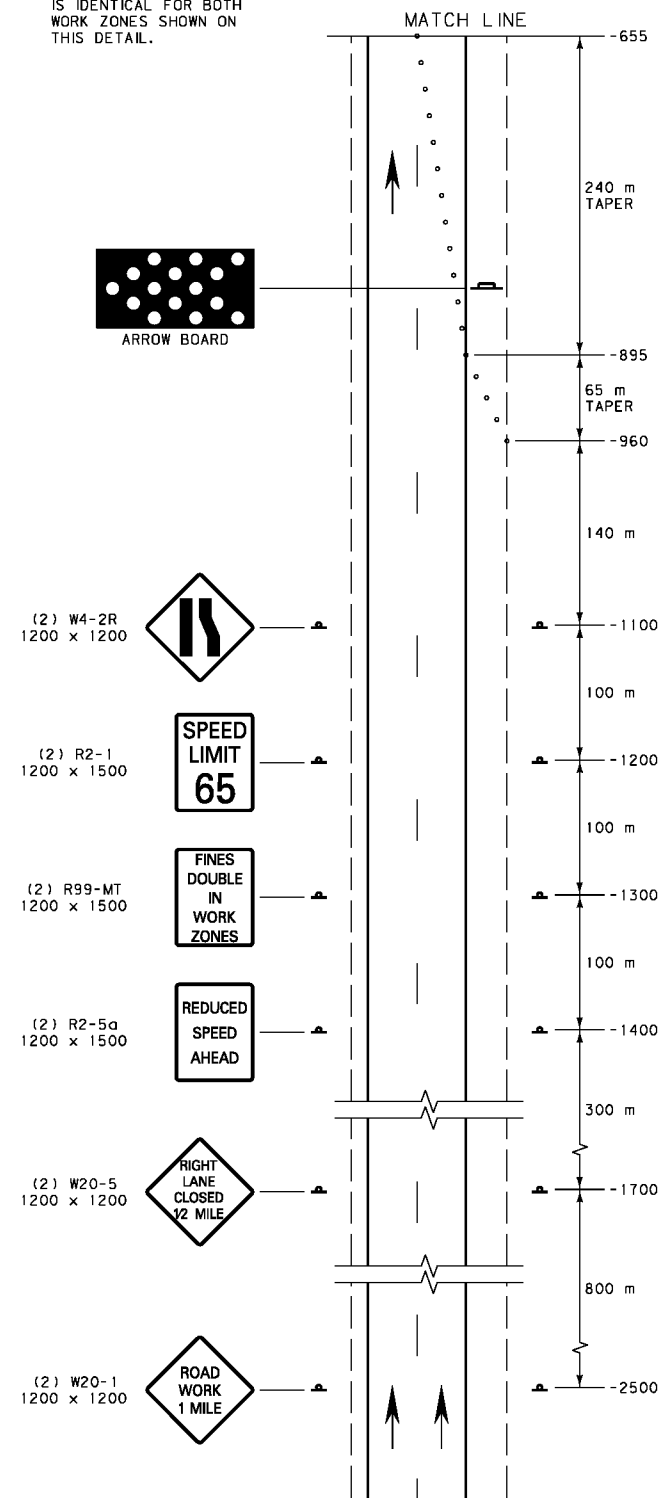
INCLUDE REGULATORY SIGNING ONLY IF
THERE IS REASON TO RESTRICT SPEED
WITHIN THE WORK ZONE. MODIFY
REGULATORY SIGNS TO MATCH ADJACENT
REGULATIONS.

USE PLASTIC DRUMS FOR CHANNELIZATION
IN ALL TRANSITION SECTIONS.

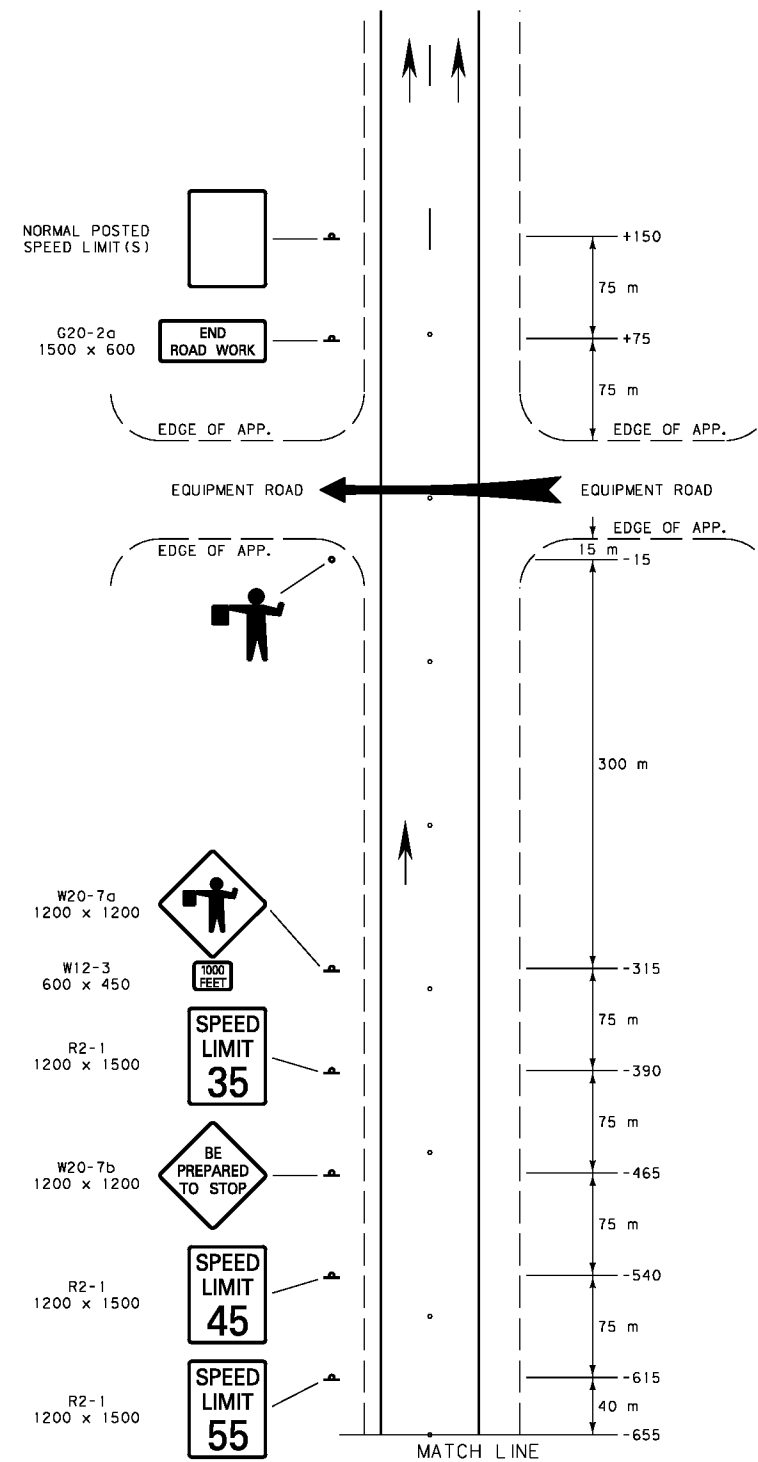
ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-26
SECTION 618	
FOUR-LANE EQUIPMENT ENTRANCES WITHIN PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	
MONTANA CADD	

NOTE:
THIS SEQUENCE OF SIGNS
IS IDENTICAL FOR BOTH
WORK ZONES SHOWN ON
THIS DETAIL.



WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

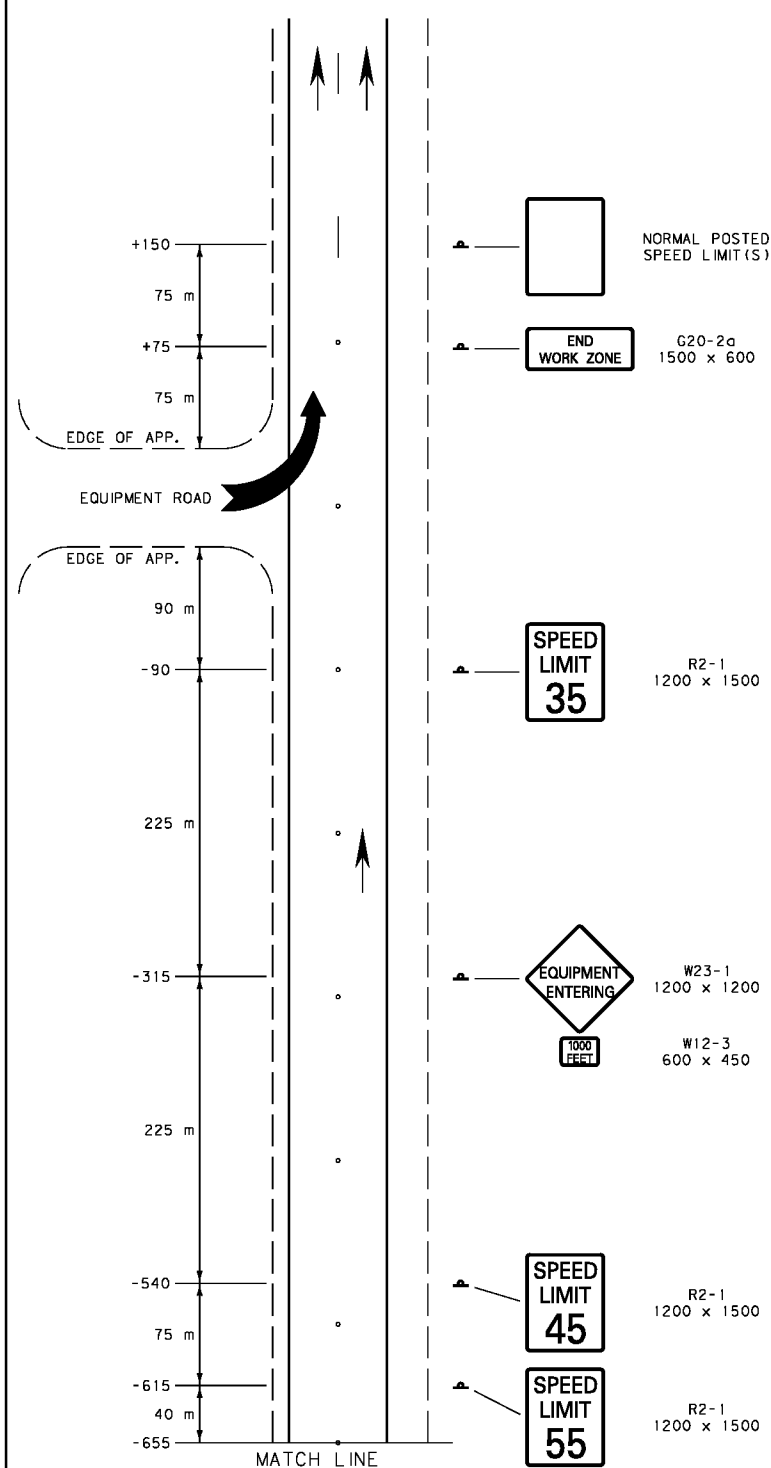
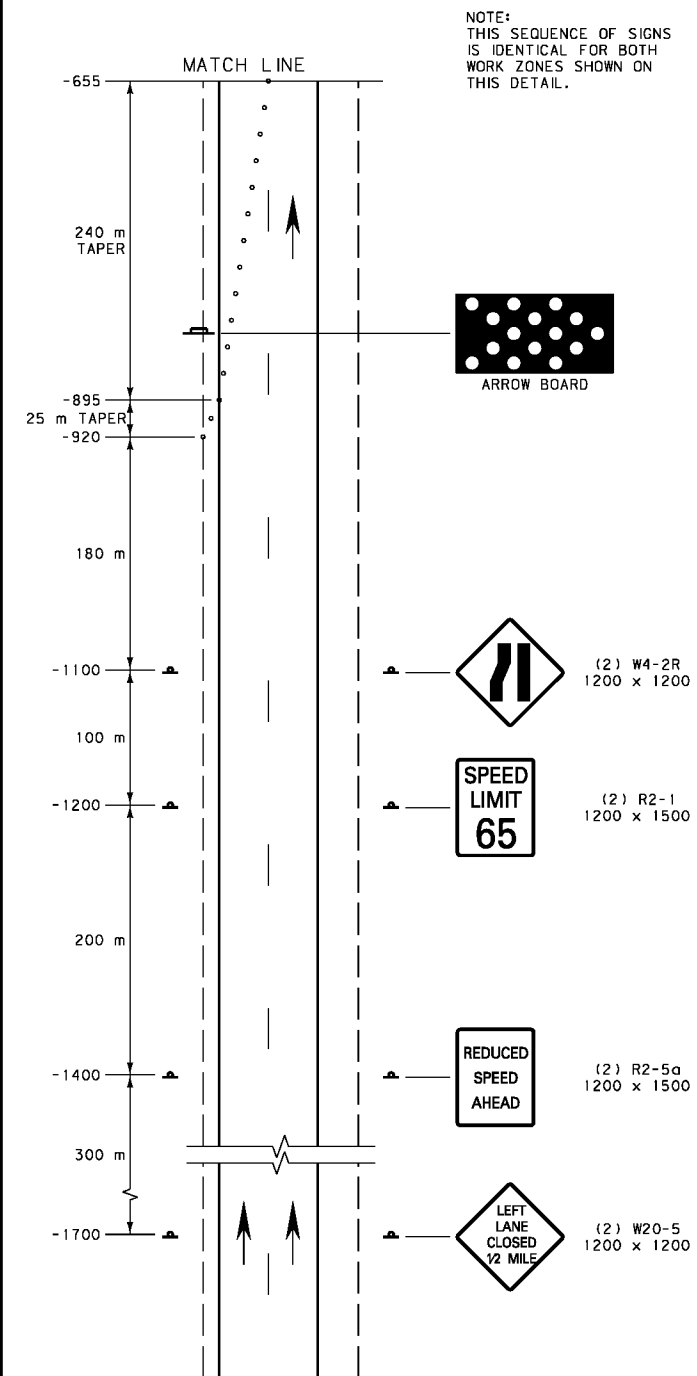
NOTES:

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REGULATIONS.

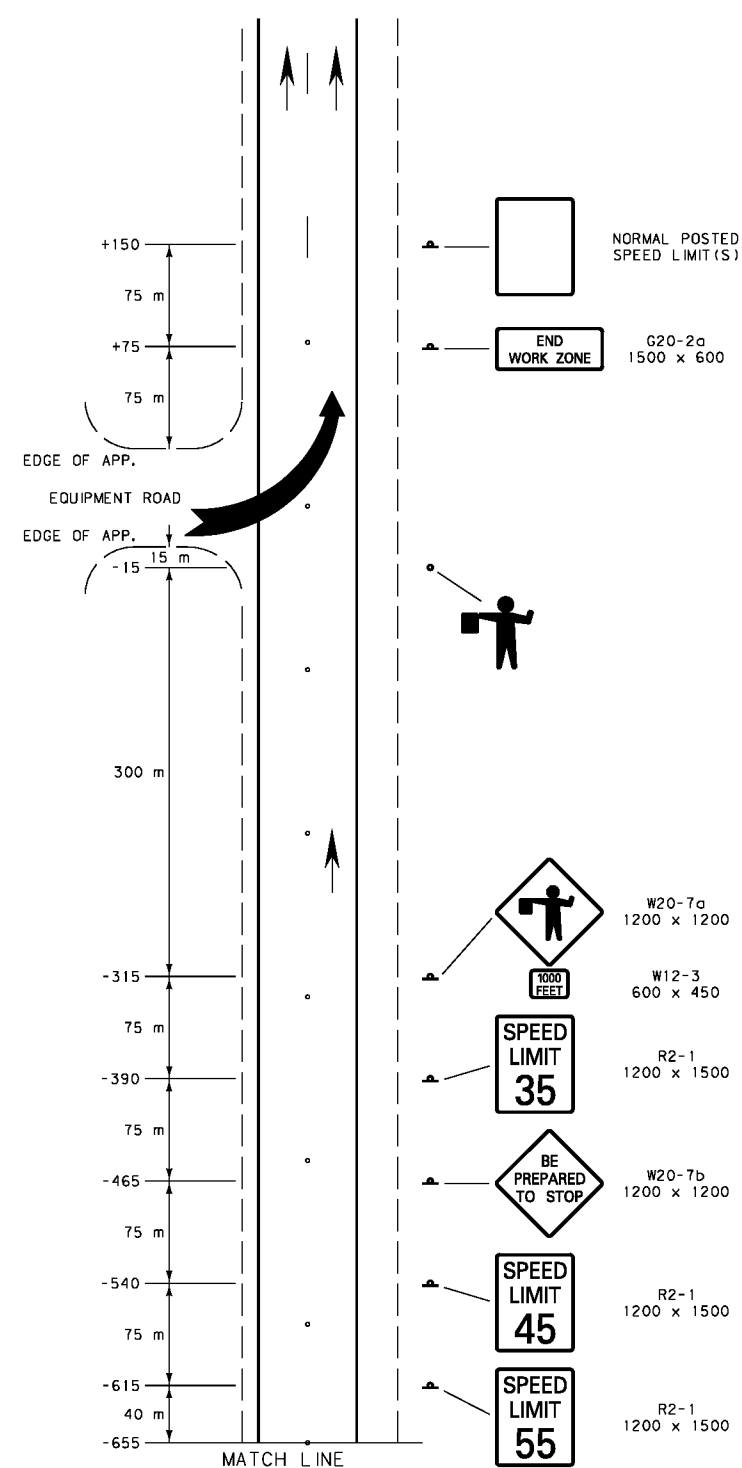
USE PLASTIC DRUMS FOR CHANNELIZATION
IN ALL TRANSITION SECTIONS.

ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-27
SECTION 618	
FOUR-LANE EQUIPMENT ENTRANCES OUTSIDE PROJECT LIMITS	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION	
MONTANA CADD	



WORK ZONE WITH NO FLAGGER
(USE WITH WIDE MEDIANS)



WORK ZONE WITH FLAGGER
(USE WITH NARROW MEDIANS)

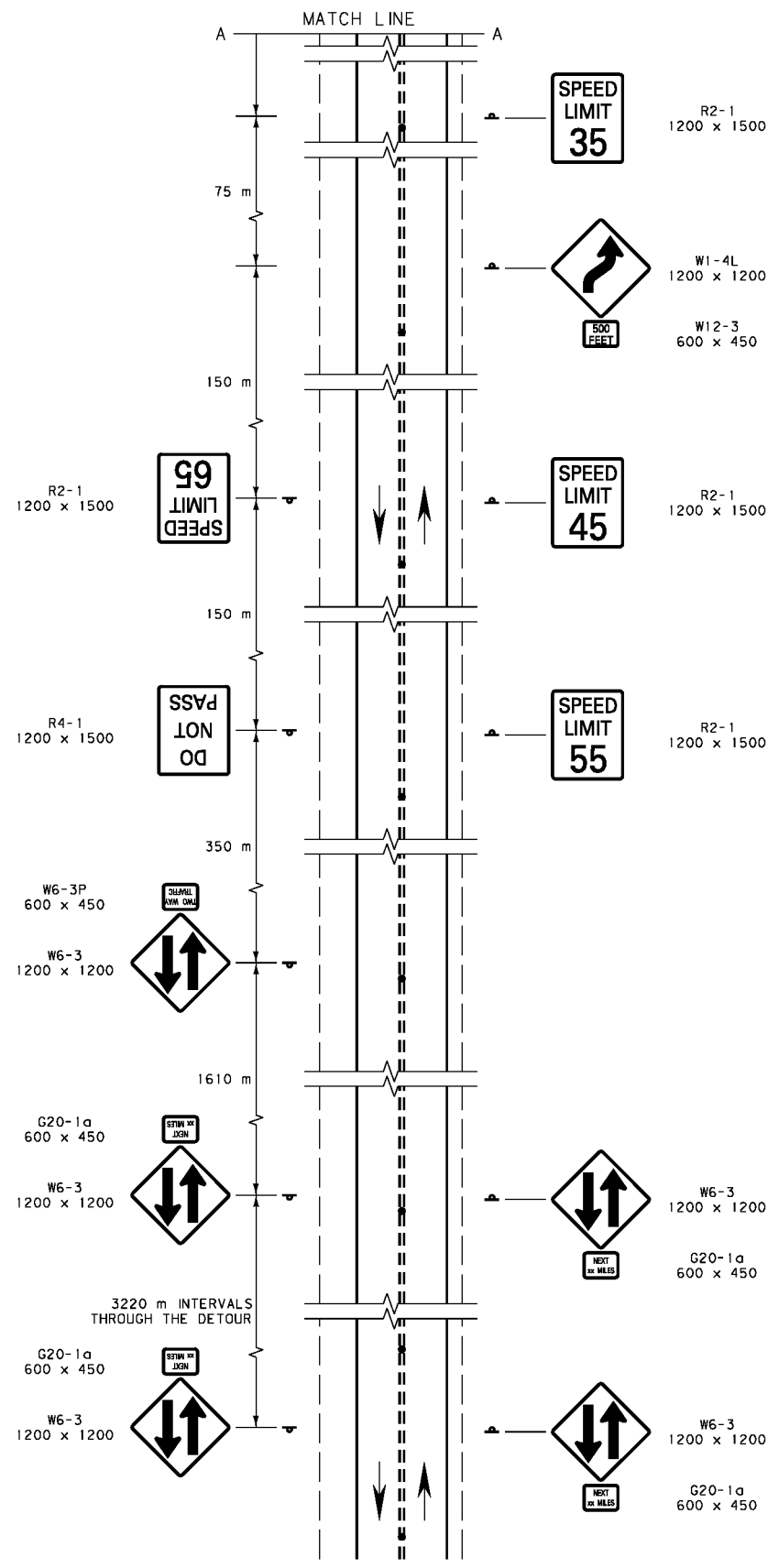
NOTES:

INCLUDE REGULATORY SIGNING ONLY IF
THERE IS REASON TO RESTRICT SPEED
WITHIN THE WORK ZONE. MODIFY
REGULATORY SIGNS TO MATCH ADJACENT
REGULATIONS.

USE PLASTIC DRUMS FOR CHANNELIZATION
IN ALL TRANSITION SECTIONS.

ALL DIMENSIONS ARE MILLIMETERS
(mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-28
SECTION 618	
FOUR-LANE MEDIAN CROSSINGS	
EFFECTIVE: AUGUST 1999	



FOR LANE CLOSURE, USE THE NO FLAGGER APPLICATIONS OF THE WORK ZONE LAYOUTS FROM DTL, DWG. NO. 618-22 (AT PROJECT LIMIT) AND 618-24 (WITHIN PROJECT LIMITS)

ADDITIONAL SURFACING TO ALLOW FOR SAFE TURNING MOVEMENTS (SEE DETAIL FOR DIMENSIONS)

R5-1a
900 x 600
(ANGLE 20° TOWARDS MAINLINE ROADWAY)

R5-1a
900 x 600

W6-3P
600 x 450

W6-3
1200 x 1200

R5-1
900 x 900

ARROW BOARD

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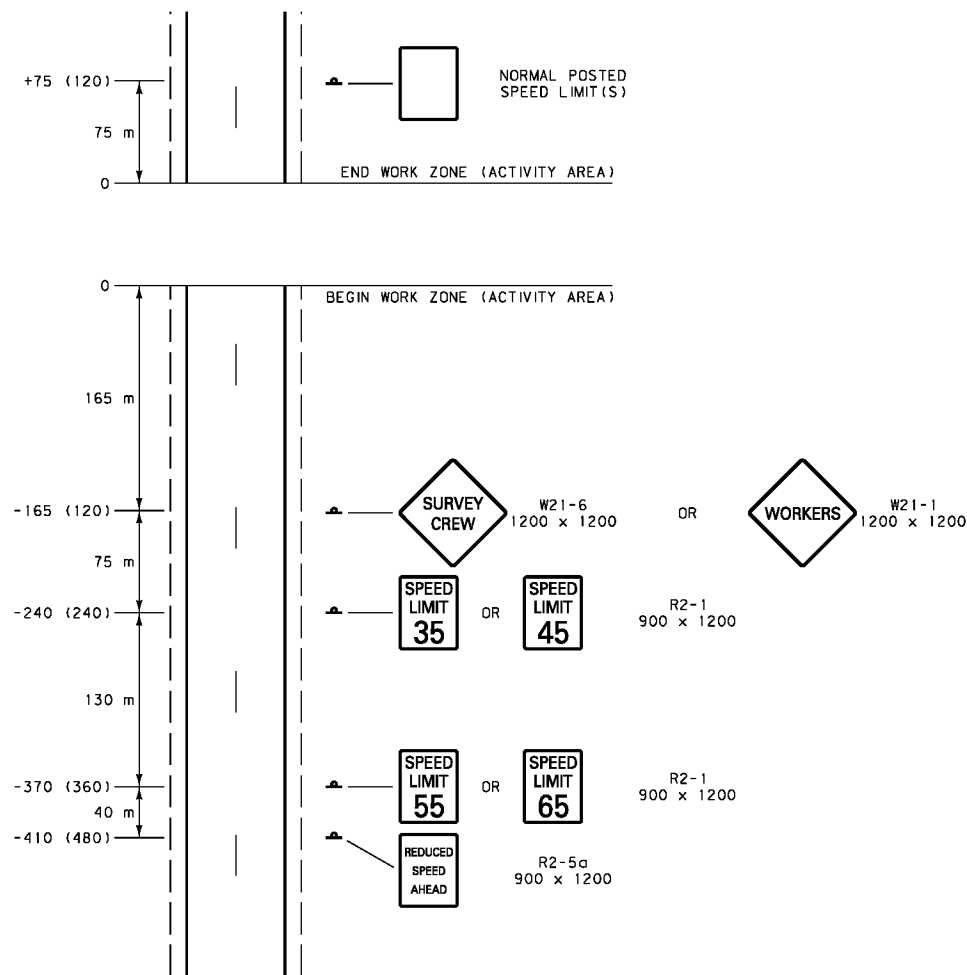
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NOTES:

SHORT DURATION ACTIVITIES ARE DEFINED AS THOSE LASTING UP TO ONE HOUR.

USE THIS SIGN LAYOUT WHEN WORK IS TO TAKE PLACE ON THE TRAVELED WAY. SIGNING FOR WORK ON OR NEAR THE SHOULDER MAY BE LIMITED TO THE USE OF TWO 1200 mm WARNING SIGNS AND WORK OUTSIDE THE SHOULDER TO THE USE OF ONE 1200 mm WARNING SIGN.

SIGN BOTH TRAVEL DIRECTIONS ON TWO-LANE, TWO-WAY ROADWAYS OR BOTH SHOULDERS ON TWO-LANE, ONE-WAY ROADWAYS.

DISTANCES SHOWN IN PARENTHESES ARE FOR DELINEATOR MOUNTED SIGNS ONLY.

SEE DTL. DWG. NO. 618-36 "SHORT-TERM STATIONARY CREW SIGNING" IF THE DOUBLE PENALTY REGULATION IS TO BE UTILIZED.

DURATION - MUTCD: 6G-2

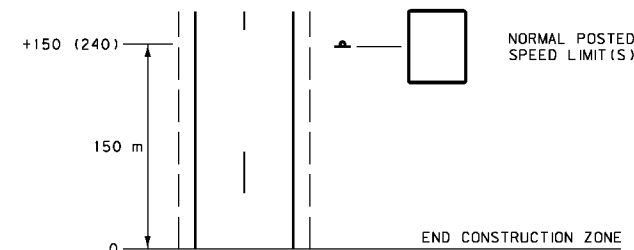
Short duration: up to 1 hr.
Traffic affected as control increases.
Simplified controls may be warranted.
Short-term stationary: 1 to 12 hr.
Most maintenance, survey work.
Reflective devices should be used.

61-8-314, MCA:

- Construction Zone may include a Work Zone.
- Separate speed limits can be set for each.
- Post signs identifying the boundaries of each.
- Double penalty applies only to Work Zone.
- Double penalty must be posted at Construction Zone boundary.
- Work Zone cannot exceed actual activity area more than 500 ft.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-34
SECTION 618	
SHORT DURATION CREW SIGNING	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION MONTANA CADD	

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.



NOTES:

SHORT-TERM STATIONARY ACTIVITIES ARE DEFINED AS THOSE LASTING GREATER THAN ONE HOUR, UP TO A FULL SHIFT.

USE THIS SIGN LAYOUT WHEN WORK IS TO TAKE PLACE ON THE TRAVELED WAY. SIGNING FOR WORK ON OR NEAR THE SHOULDER MAY BE LIMITED TO THE USE OF TWO 1200 mm WARNING SIGNS AND WORK OUTSIDE THE SHOULDER TO THE USE OF ONE 1200 mm WARNING SIGN.

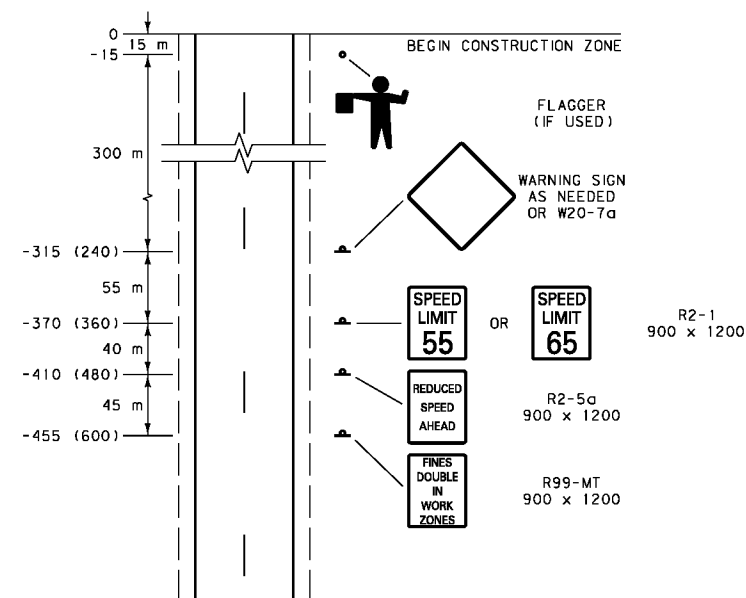
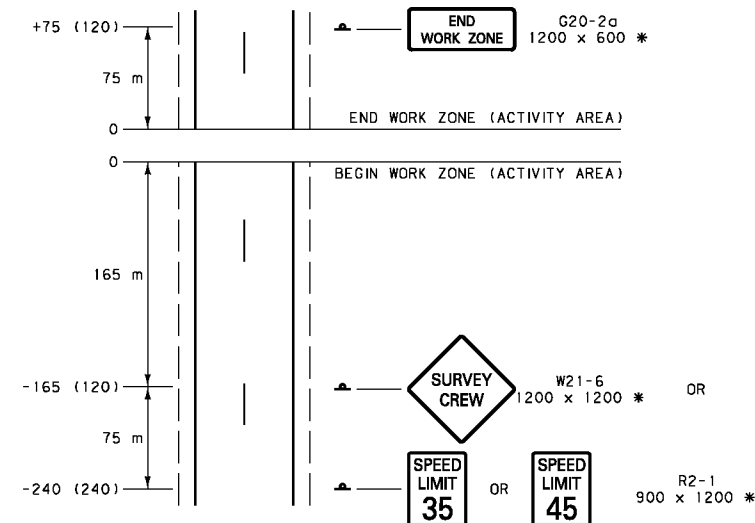
THE CONSTRUCTION ZONE REFERS TO THE GENERAL AREA THAT REQUIRES TEMPORARY WORK ZONE TRAFFIC CONTROL. IT SHOULD NOT EXCEED 4.8 KILOMETERS IN LENGTH.

* THE TWO SIGNS MARKING THE WORK ZONE BOUNDARIES AND THE MOST RESTRICTIVE REGULATORY SPEED SIGN MUST MOVE AS NEEDED WITHIN THE CONSTRUCTION ZONE TO REMAIN WITHIN 150 m OF THE WORK ACTIVITY.

SIGN BOTH TRAVEL DIRECTIONS ON TWO-LANE, TWO-WAY ROADWAYS OR BOTH SHOULDERS ON TWO-LANE, ONE-WAY ROADWAYS.

DISTANCES SHOWN IN PARENTHESES ARE FOR DELINEATOR MOUNTED SIGNS ONLY.

USE REFLECTIVE DEVICES.



DURATION - MUTCD: 6G-2

Short duration: up to 1 hr.
Traffic affected as control increases.
Simplified controls may be warranted.
Short-term stationary: 1 to 12 hr.
Most maintenance, survey work.
Reflective devices should be used.

61-8-314, MCA:

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DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-36
SECTION 618	
SHORT-TERM STATIONARY CREW SIGNING	
EFFECTIVE: AUGUST 1999	
MONTANA DEPARTMENT OF TRANSPORTATION MONTANA CADD	

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.